

PB15 Mini

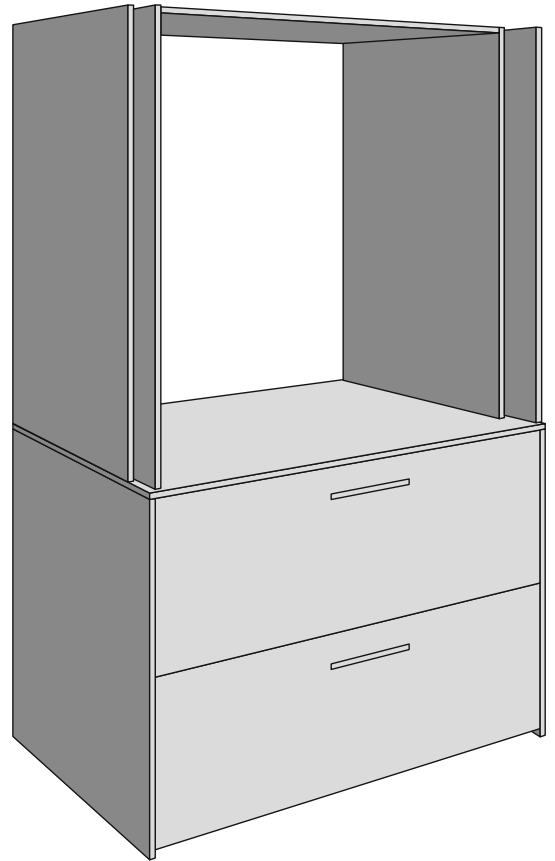
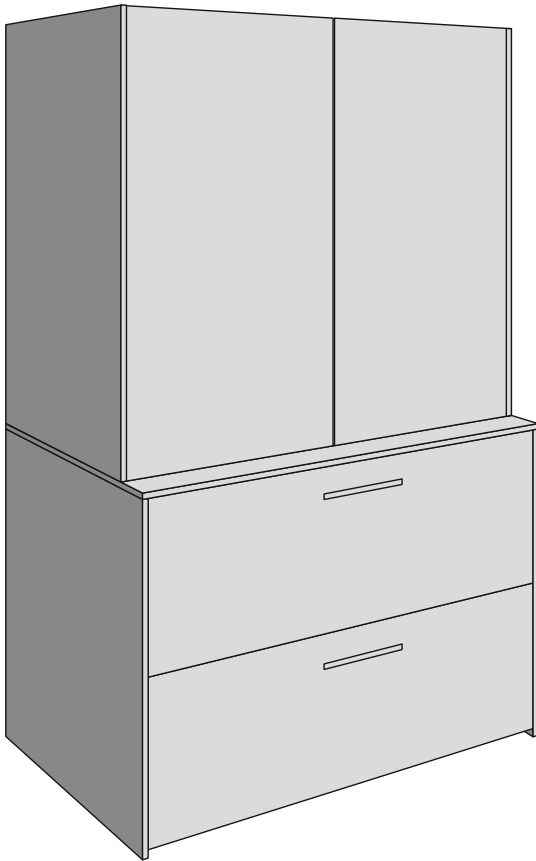
Sistema scorrevole per ante rientranti

Sliding system for pocket doors

Système coulissant pour portes escamotables

Drehschiebetürbeschlag für Möbelschranke

Sistema corredero para puertas escamoteables



MANUALE TECNICO

TECHNICAL HANDBOOK

MANUEL TECHNIQUE

TECHNISCHES HANDBUCH

MANUAL TÉCNICO





QUESTO MANUALE TECNICO SI RIFERISCE ALLA REALIZZAZIONE DI ANTE SCORREVOLI RIENTRANTI PB15 MINI I CUI MECCANISMI RIPORTANO I SEGUENTI CODICI: PB15KT70000061, PB15KT70000062.

THIS TECHNICAL HANDBOOK REFERS TO THE MANUFACTURE OF PB15 MINI RETRACTING SLIDING DOORS WHOSE MECHANISMS BEAR THE FOLLOWING CODES: PB15KT70000061, PB15KT70000062.

Italiano

Tutte le misure espresse in questo opuscolo sono in millimetri.

ATTENZIONE

Non utilizzare spray ed oli anti frizione o sblocca filetti sui cuscinetti o sulle ruote con O-ring dei pattini scorrevoli. Questo provoca lo scioglimento dei grassi dei cuscinetti rendendoli rumorosi oppure la rottura dell'O-ring.

Le illustrazioni e le descrizioni di questo opuscolo si intendono fornite a titolo indicativo. L'azienda si riserva pertanto di apportare, in qualsiasi momento e senza preavviso, quelle modifiche che ritenesse utili per qualsiasi esigenza di carattere costruttivo e commerciale.

Deutsch

Alle Maße in diesem Katalog sind in Millimetern.

ACHTUNG

Kein Spray, Schmiermittel oder Lösenmittel auf die Kugellager und Rollen mit O-Ring der Laufwagen verwenden. Das kann die Kugellager und die Rollen geräuschvoller machen und kann den O-Ring Abriss verursachen.

Die Bilder und Beschreibungen dieses Prospektes sind nur zur Information gegeben. Die Firma kann, in jedem Moment, Änderungen und Verbesserungen ohne Vorankündigung vornehmen.

English

All dimensions in this leaflet are stated in millimeters.

WARNING

Do not use any anti-friction oil or grease or thread-release spray on ball bearing or on wheels with O-ring, it can cause the melting of the inside ball bearing grease, making them noisy or causing the break of the O-ring of the wheels.

The pictures and descriptions this leaflet contains are supplied for information purposes. The company reserves the right to introduce those modifications it deems opportune for any construction or commercial need at any time and without advance notice.

Español

Todas las dimensiones en este folleto se expresan en milímetros.

ADVERTENCIA

No utilices spray y aceites anti-fricción sobre los cojinetes de bolas y sobre las ruedas con O-ring de los patines. Esto puede provocar mayor rumorosidad de los cojines o la rotura de los O-ring.

Las imágenes y las descripciones de este folleto solo se fechas a título informativo. La empresa puede aportar, en cualquier momento y sin preaviso, las modificaciones que cree necesarias por exigencias técnicas y comerciales.

Français

Toutes les mesures indiquées dans cette brochure sont en millimètres.

AVERTISSEMENT

Ne pas utiliser de spray ni d'huile anti frottement ou pour débloquer les filets sur les coussinets ou sur les roulettes avec bague torique des patins coulissants. Ce qui ferait fondre la graisse des roulements en les rendant bruyants ou provoquerait la rupture de la bague torique.

Les images et les descriptions de cette notice ne sont fournies qu'à titre indicatif. Le fabricant se réserve donc le droit d'apporter toutes les modifications qu'il jugera utiles à des fins techniques et commerciales à n'importe quel moment et sans aucun préavis.

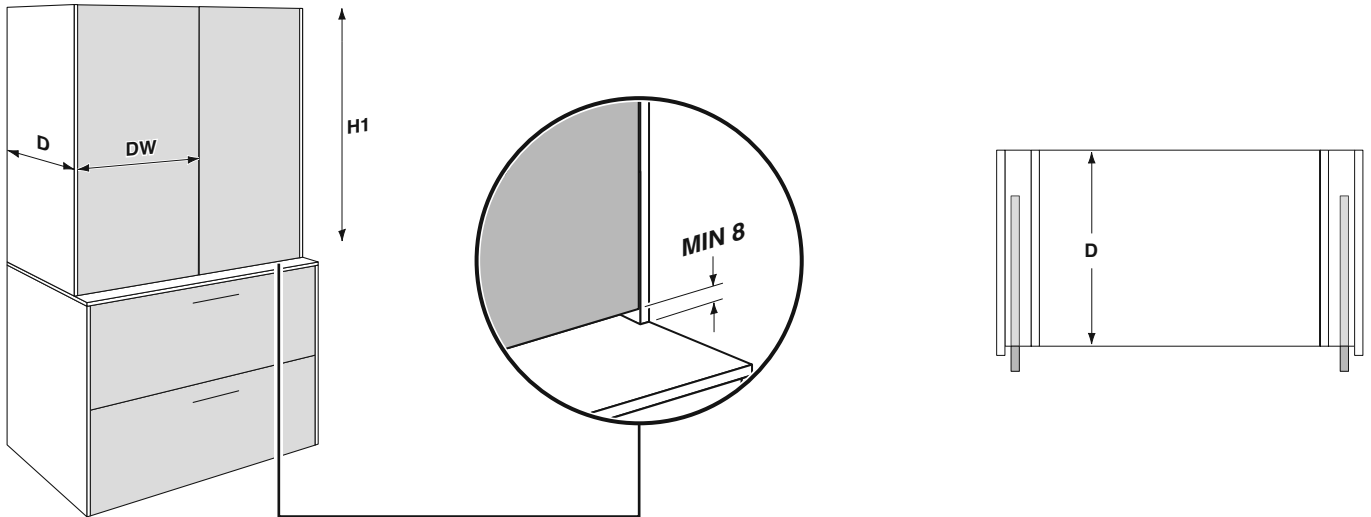
Informazioni sul prodotto.

Product information.

Informations sur le produit.

Produktinformation.

Información sobre el producto.



SPECIFICHE TECNICHE DELL'ANTA

DOOR TECHNICAL DATA.



Si raccomanda di usare una guarnitura raddrizza-ante per la stabilizzazione di ante scorrevoli.

It is recommended to use the straightening fitting for stabilizing sliding doors.

Pour stabiliser les portes coulissantes il est recommandé d'utiliser une ferrure du raidisseur de porte.

Ausrichtbeschlag zur Stabilisierung von Schiebetüren verwenden.

Para estabilizar las puertas correderas se recomienda utilizar un herraje de alineación.

PB15 è compatibile con cerniere standard, ammortizzate, di diversi marchi facilmente reperibili sul mercato.

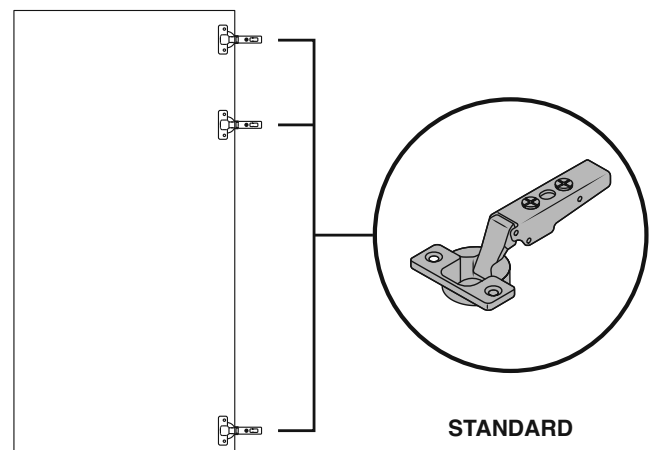
Caratteristiche della cerniera:

- collo 0
- angolo di apertura $84^{\circ} \div 96^{\circ}$
- sormonto, a discrezione del cliente

PB15 is compatible with standard, soft-closing hinges of different brands that are easily available on the market.

Features of the hinge:

- neck 0
- opening angle $84^{\circ} \div 96^{\circ}$
- overlap, at customer's request

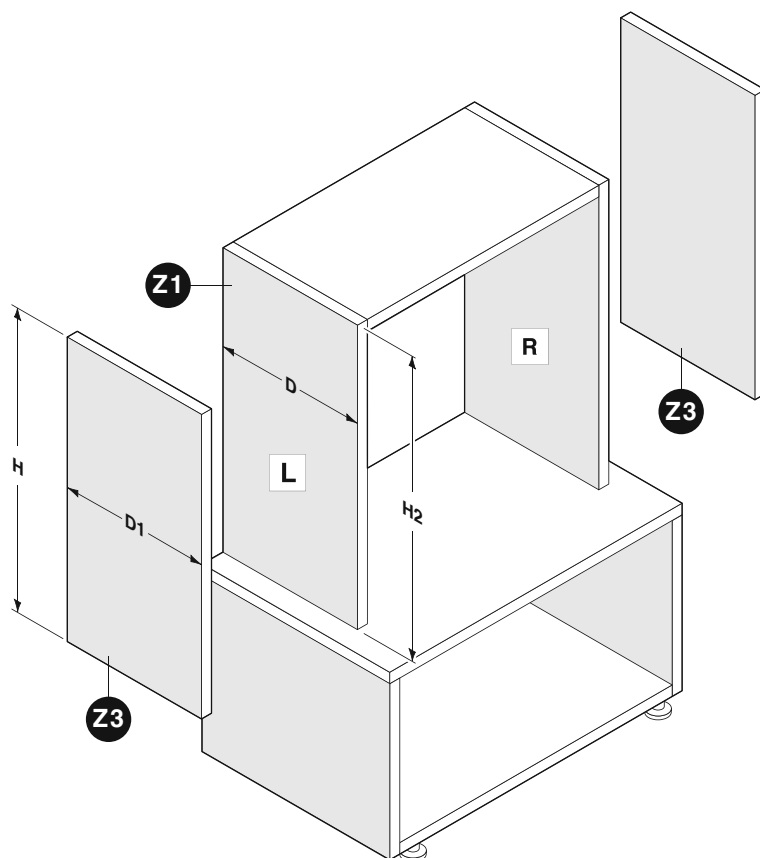


ABBREVIAZIONI:

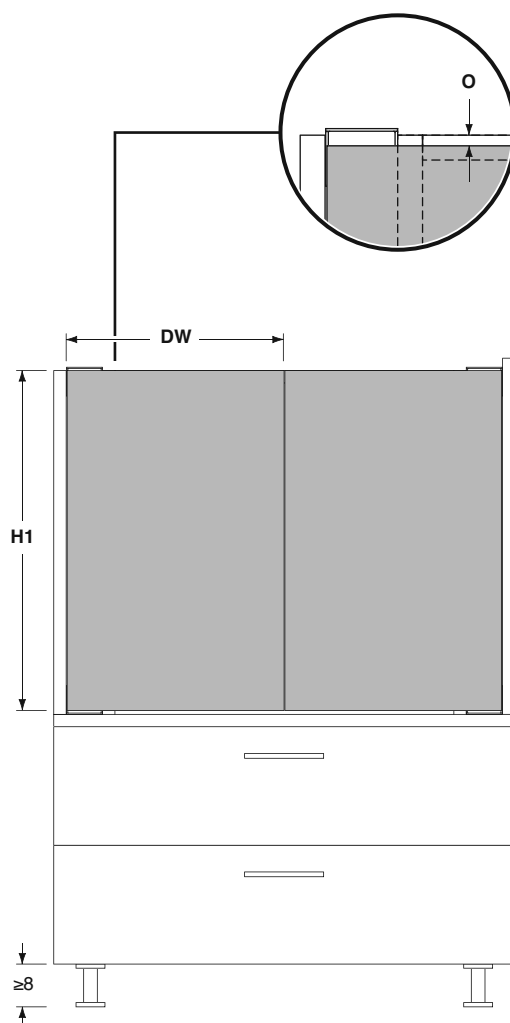
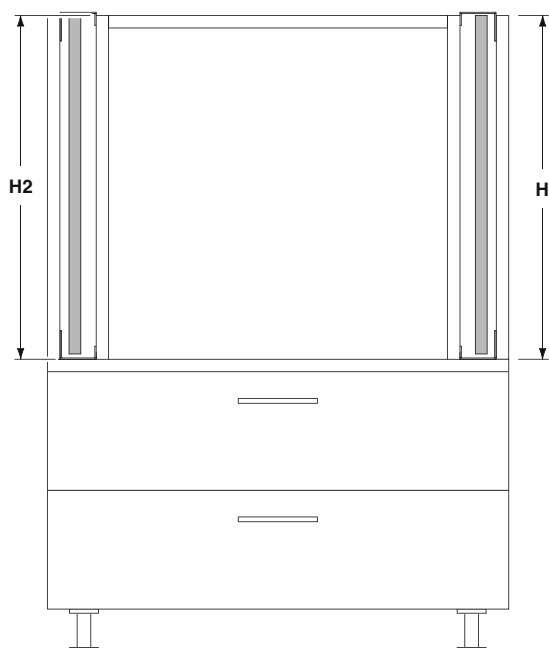
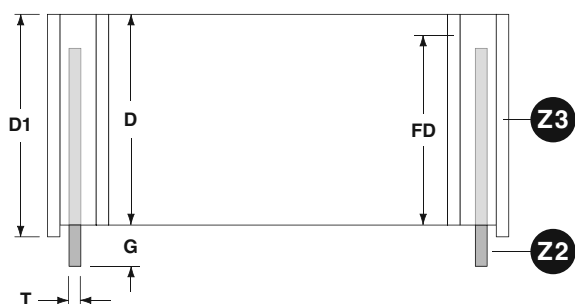
D = profondità del fianco
D1 = profondità del pannello di tamponamento
FD = profondità meccanismo
H = altezza del pannello di tamponamento
H1 = altezza anta
H2 = altezza fianco
DW = larghezza anta
T = spessore anta
G = mancato rientro
O = mancato sormonto sul cappello

ABBREVIATIONS:

D = side panel depth
D1 = cover panel depth
FD = fitting depth
H = cover panel height
H1 = door height
H2 = side height
DW = door width
T = door thickness
G = missing entrance
O = portion of the top panel, not overlapped by the door



H1	1200÷1600	R - L
DW	250÷650	
D	≥450	
FD	450÷650	if D≤650, FD = D if D>650, FD = 650
G	(DW - FD) + 188,5	



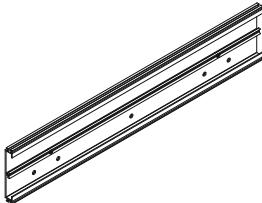
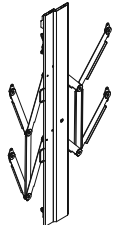
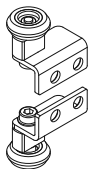
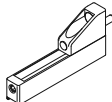
Panoramica dei componenti.

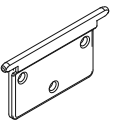
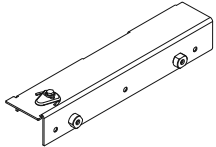
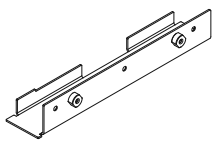
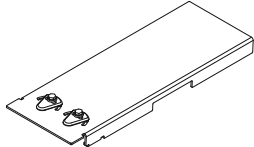
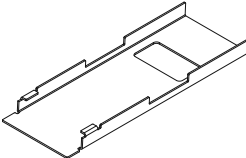
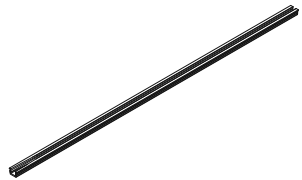
Parts overview.

Vue des composants.

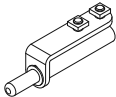
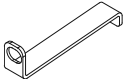
Übersicht der Komponenten.

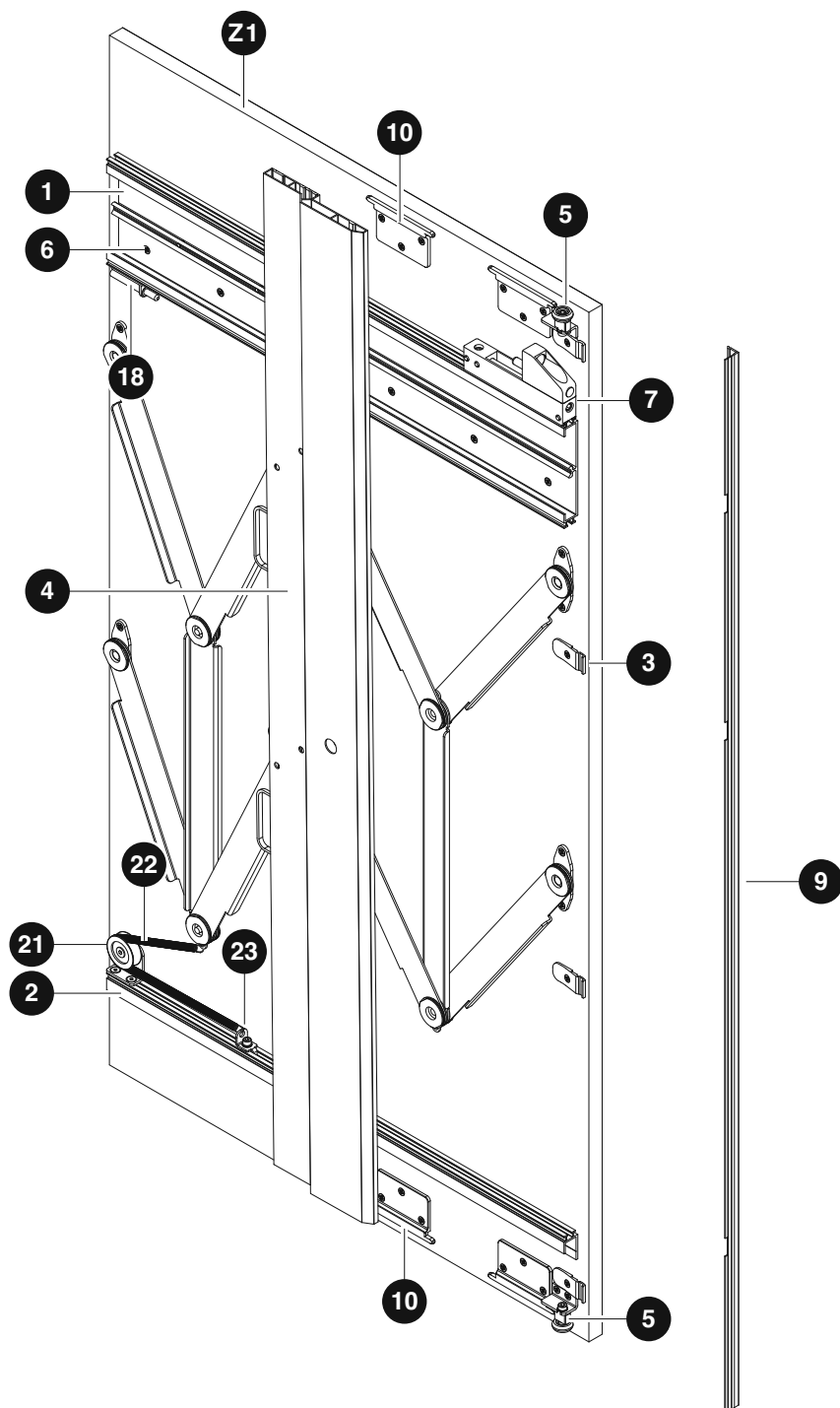
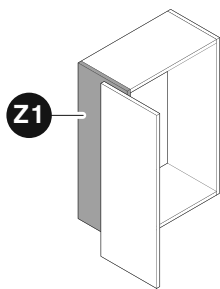
Lista de componentes.

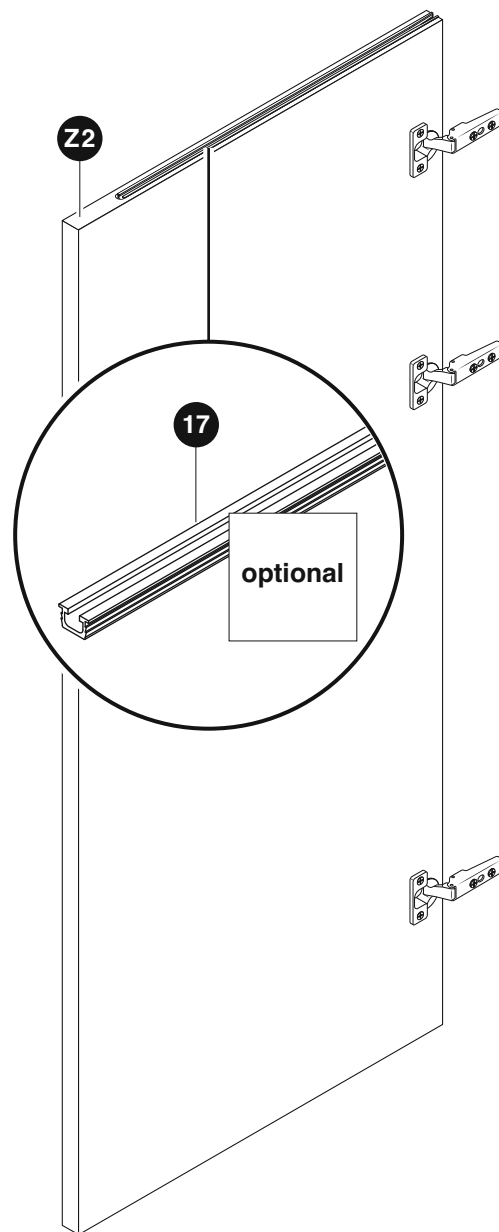
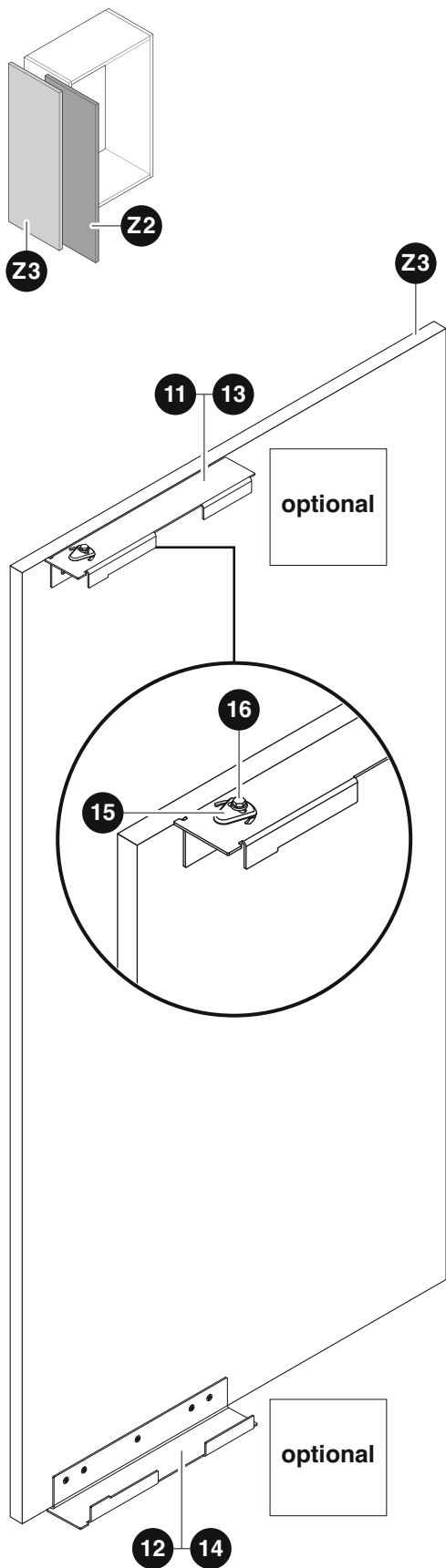
1 GGBN70020016 	2 GGBN70020018 (R) GGBN70020019 (L) 	3 TE865160000303 	4 GGKT70000052 (R) GGKT70000051 (L) 
5 CN01000482 	6 VL60100611 	7 GGAC81200002 	8 TR8780822022 
9 TE884200000309E 			

10 TE865160000305 	11 GGAC1VN60031 (R) GGAC1VN60033 (L) 	12 GGAC1VN60032 (R) GGAC1VN60034 (L) 	13 GGAC1VN60035 
14 LT194VN6200005 	15 TE868160000304 	16 VM85100506 	17 SP7BN9020001 

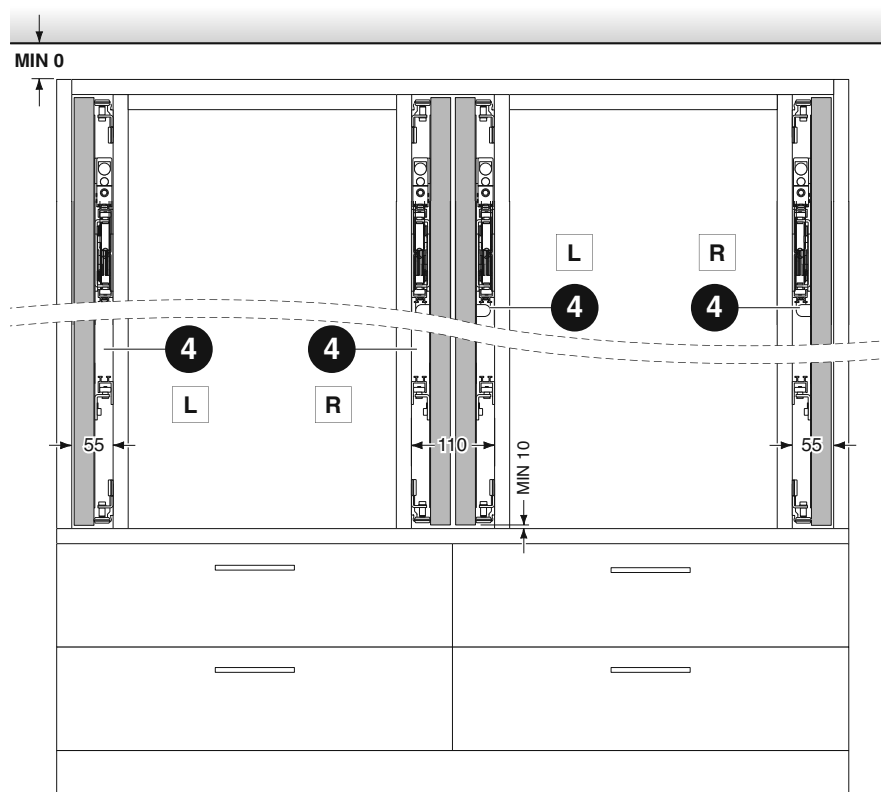
PB15 MINI - versione PULL
PB15 MINI - PULL version

18 GGKT10100053 	19 LT123010150136 	20 VM23100812 	21 GGKT10100050 
22 MZ01000002 	23 GGKT10100049 		

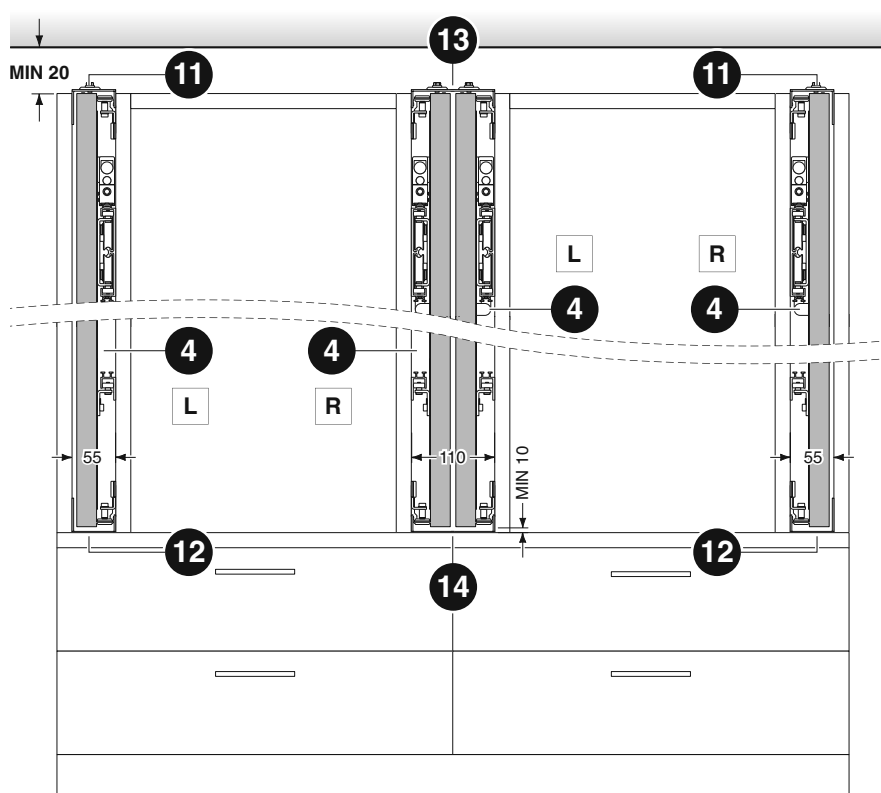




■ **Applicazione senza staffe**
Application without brackets



■ **Applicazione con staffe**
Application with brackets



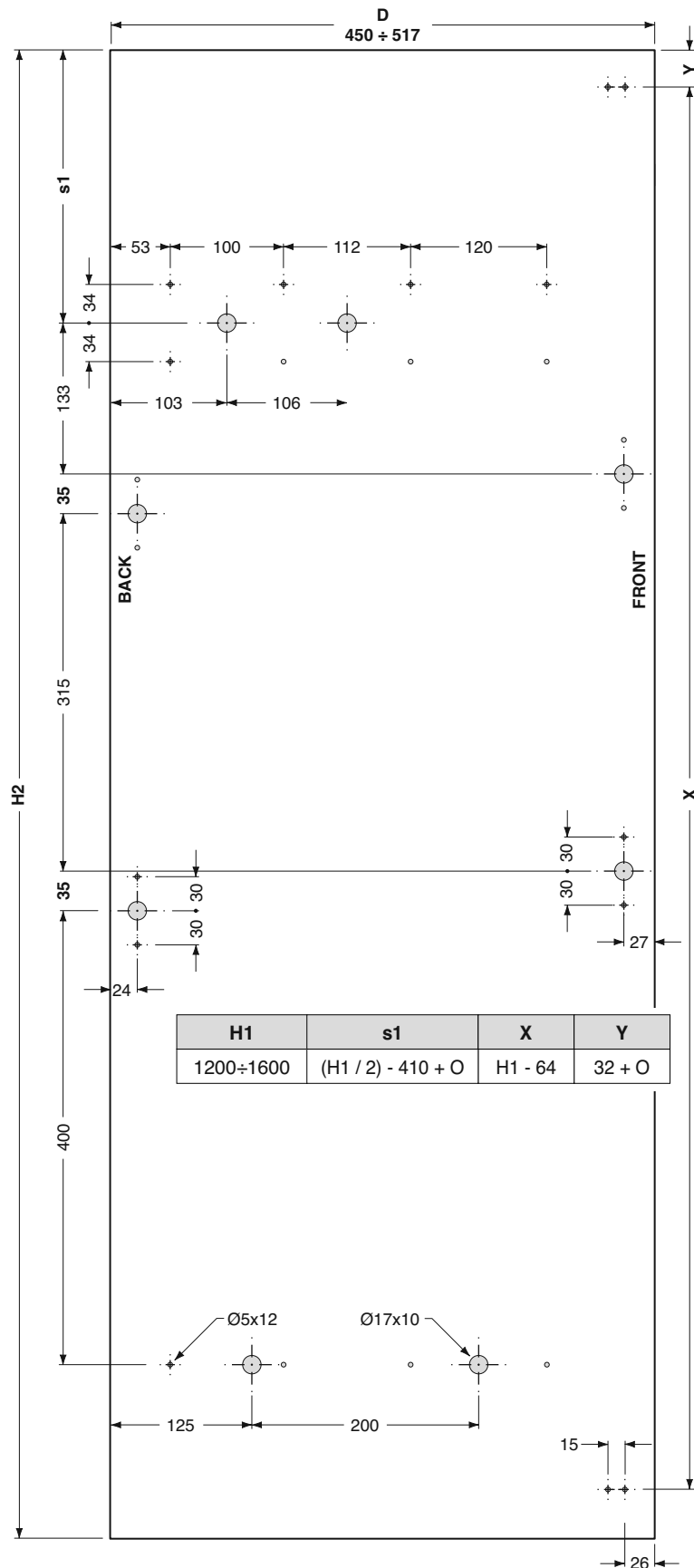
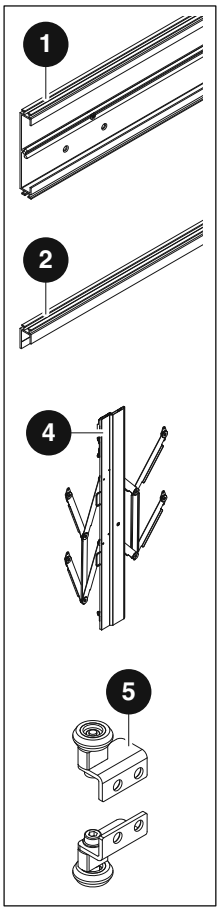
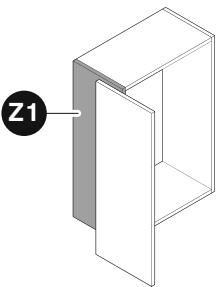
Lavorazioni per il fianco sx 450÷517 mm.

Working requests for the left side 450÷517 mm.

Usinage pour le côté gauche 450÷517 mm.

Bearbeitung für Innenseite links 450÷517 mm.

Esquema de perforación para el costado izquierdo 450÷517.



Fianco destro: speculare
Right side: mirror-like

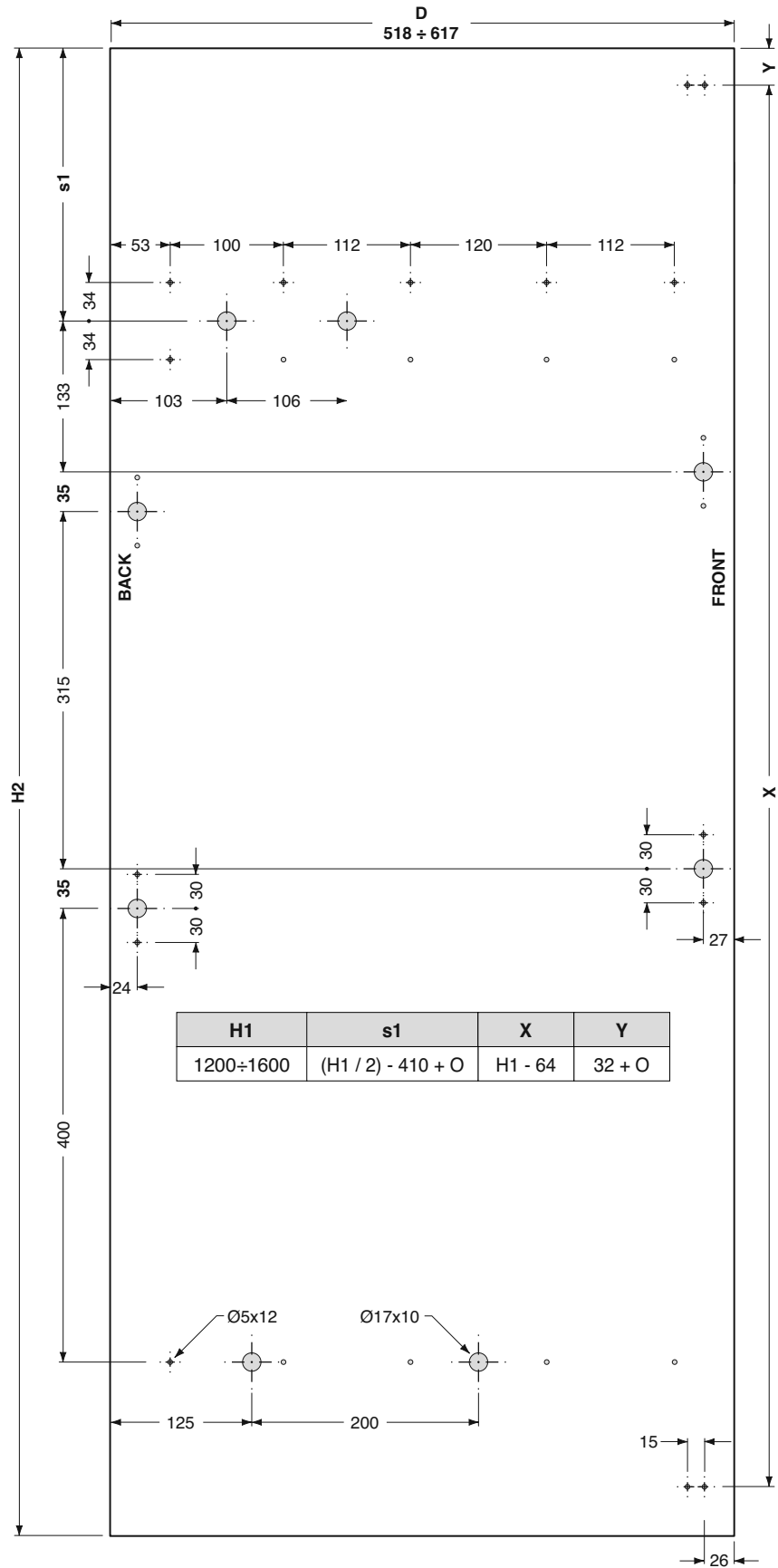
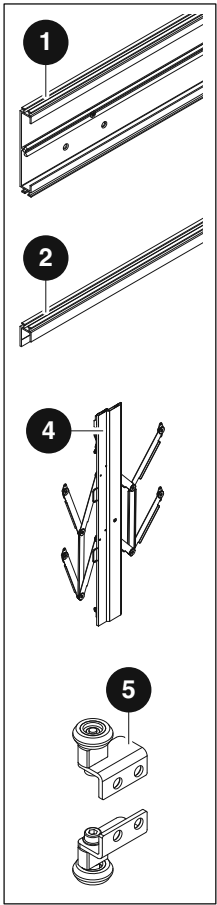
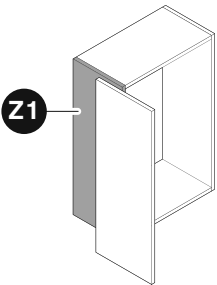
Lavorazioni per il fianco sx 518÷617 mm.

Working requests for the left side 518÷617 mm.

Usinage pour le côté gauche 518÷617 mm.

Bearbeitung für Innenseite links 518÷617 mm.

Esquema de perforación para el costado izquierdo 518÷617.



Fianco destro: speculare
Right side: mirror-like

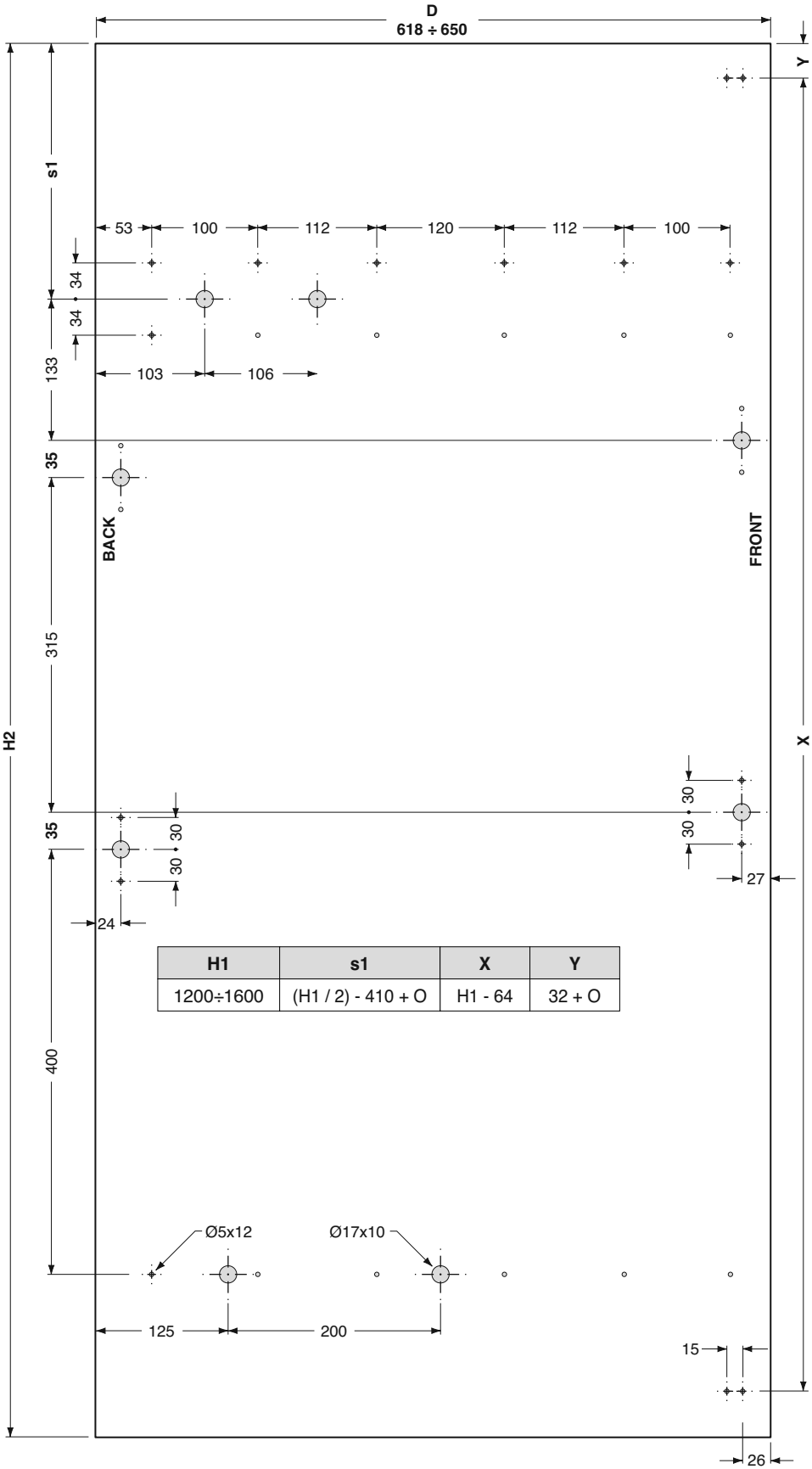
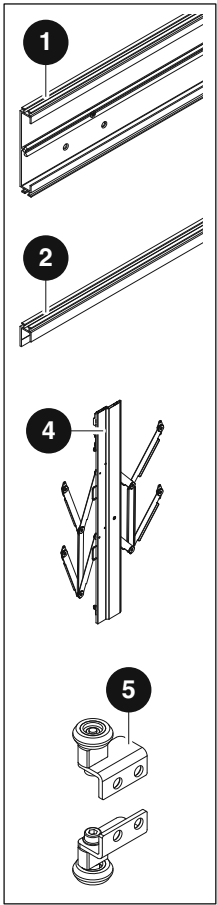
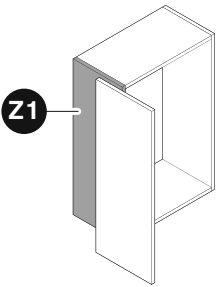
Lavorazioni per il fianco sx 618÷650 mm.

Working requests for the left side 618÷650 mm.

Usinage pour le côté gauche 618÷650 mm.

Bearbeitung für Innenseite links 618÷650 mm.

Esquema de perforación para el costado izquierdo 618÷650.



Fianco destro: speculare
Right side: mirror-like

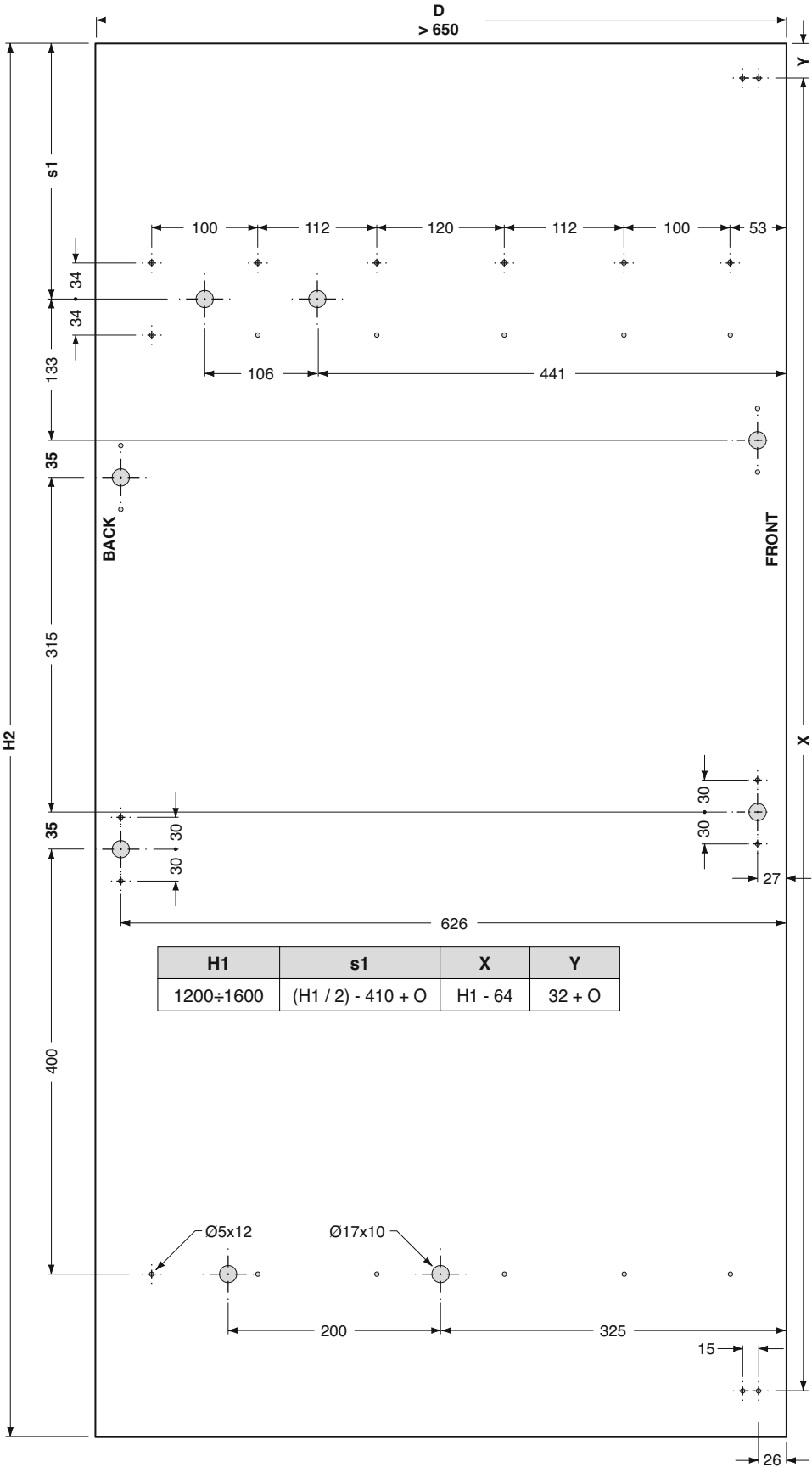
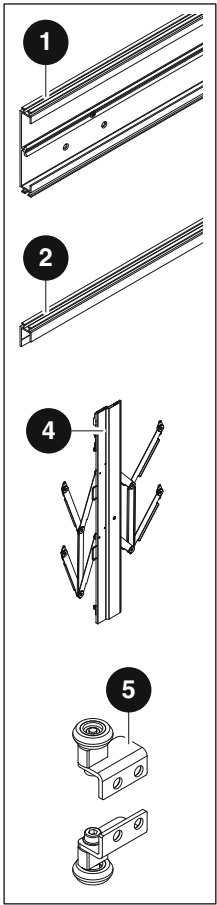
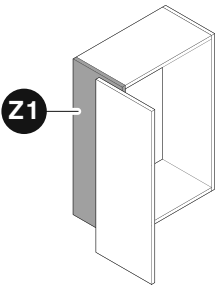
Lavorazioni per il fianco sx >650 mm.

Working requests for the left side >650 mm.

Usinage pour le côté gauche >650 mm.

Bearbeitung für Innenseite links >650 mm.

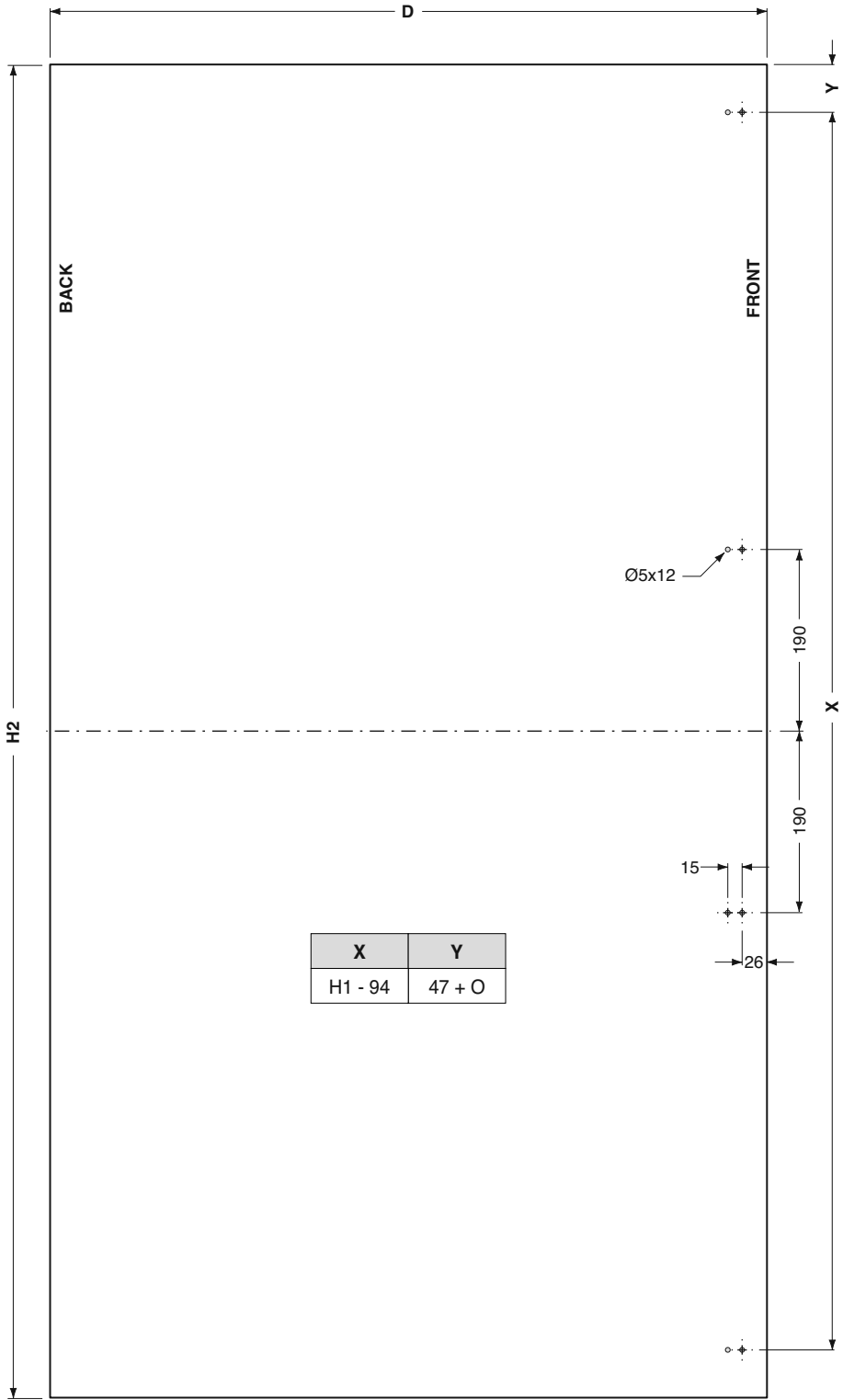
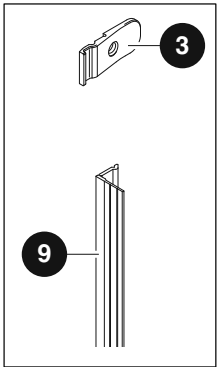
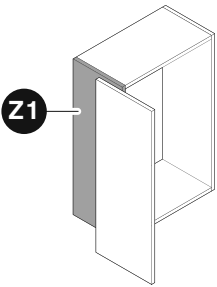
Esquema de perforación para el costado izquierdo >650.



Fianco destro: speculare
Right side: mirror-like

Lavorazioni aggiuntive per il fianco sx in caso di applicazione del profilo cover.

Additional machining for the left side with cover profile.
Usinage supplémentaire du côté gauche en cas d'utilisation du profile de recouvrement.
Zusätzliche Bearbeitung bei Verwendung des Abdeckprofils links.
Mecanizados adicionales para el lado izquierdo en caso de aplicación del perfil de cobertura.



Fianco destro: speculare
Right side: mirror-like

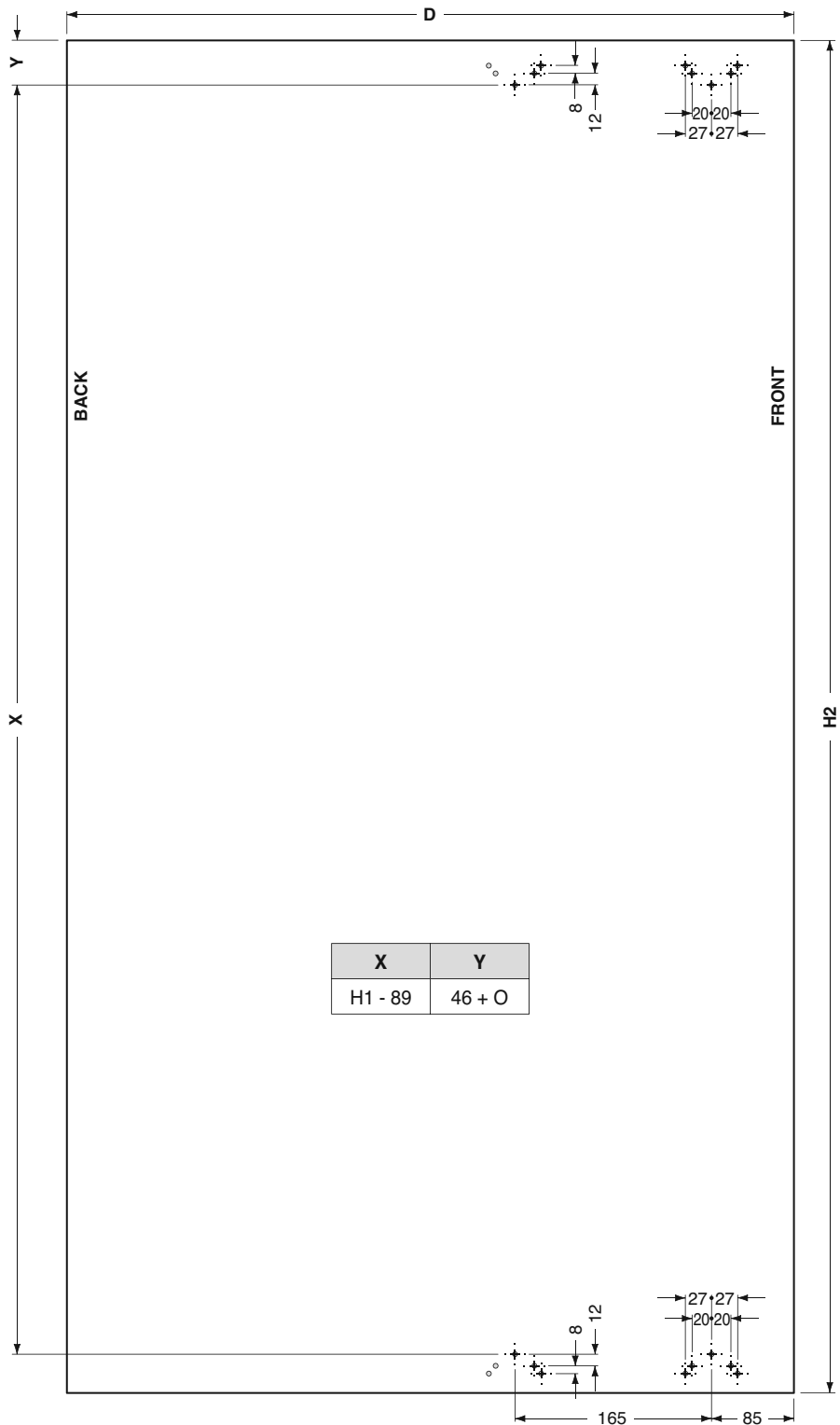
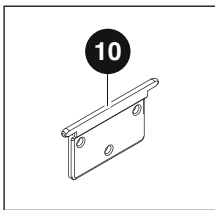
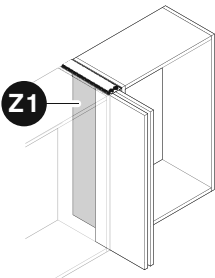
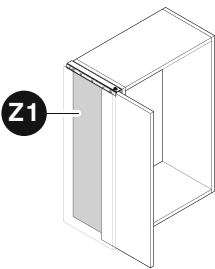
Lavorazioni aggiuntive per il fianco sx in caso di applicazione staffe laterali.

Additional machining for the left side with lateral bracket connector.

Usinage supplémentaire du côté gauche en cas d'utilisation du connecteur latéral.

Zusätzliche Bearbeitung bei Verwendung des Verbindungsprofils links.

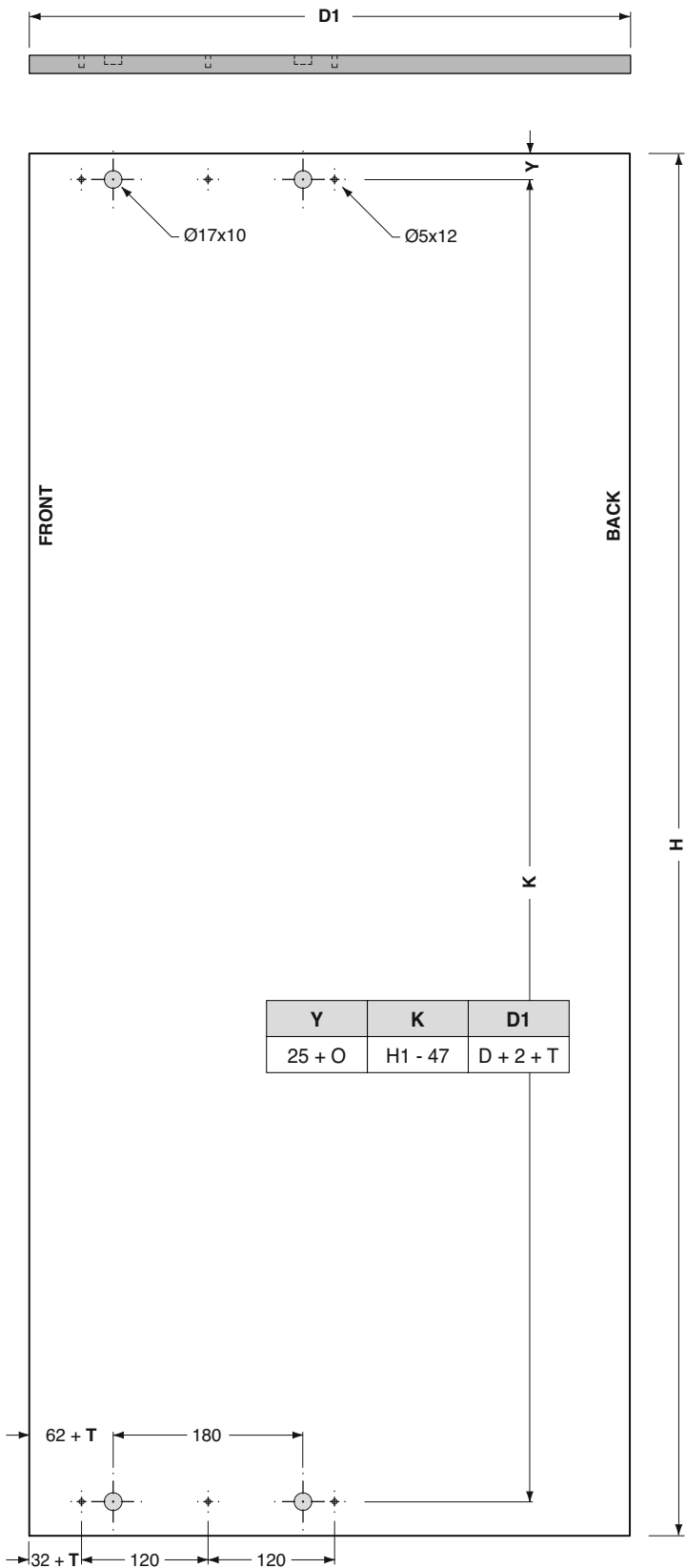
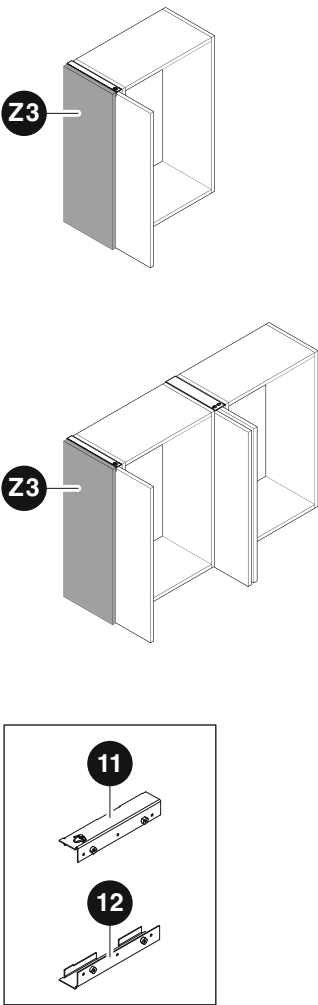
Mecanizados adicionales para el costado izquierdo en caso de aplicación de soportes laterales.



Fianco destro: speculare
Right side: mirror-like

Lavorazioni per il pannello di copertura sx.

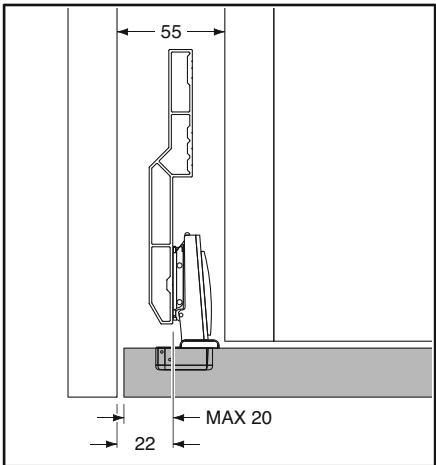
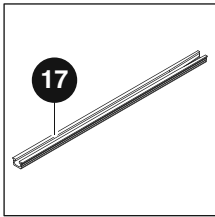
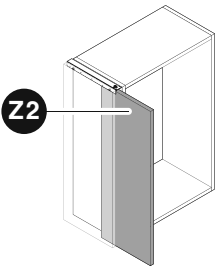
Working for the left cover panel.
Usinage du panneau de recouvrement Gauche.
Bearbeitung für Aussenseite links.
Mecanizados para el panel de cobertura izquierdo.



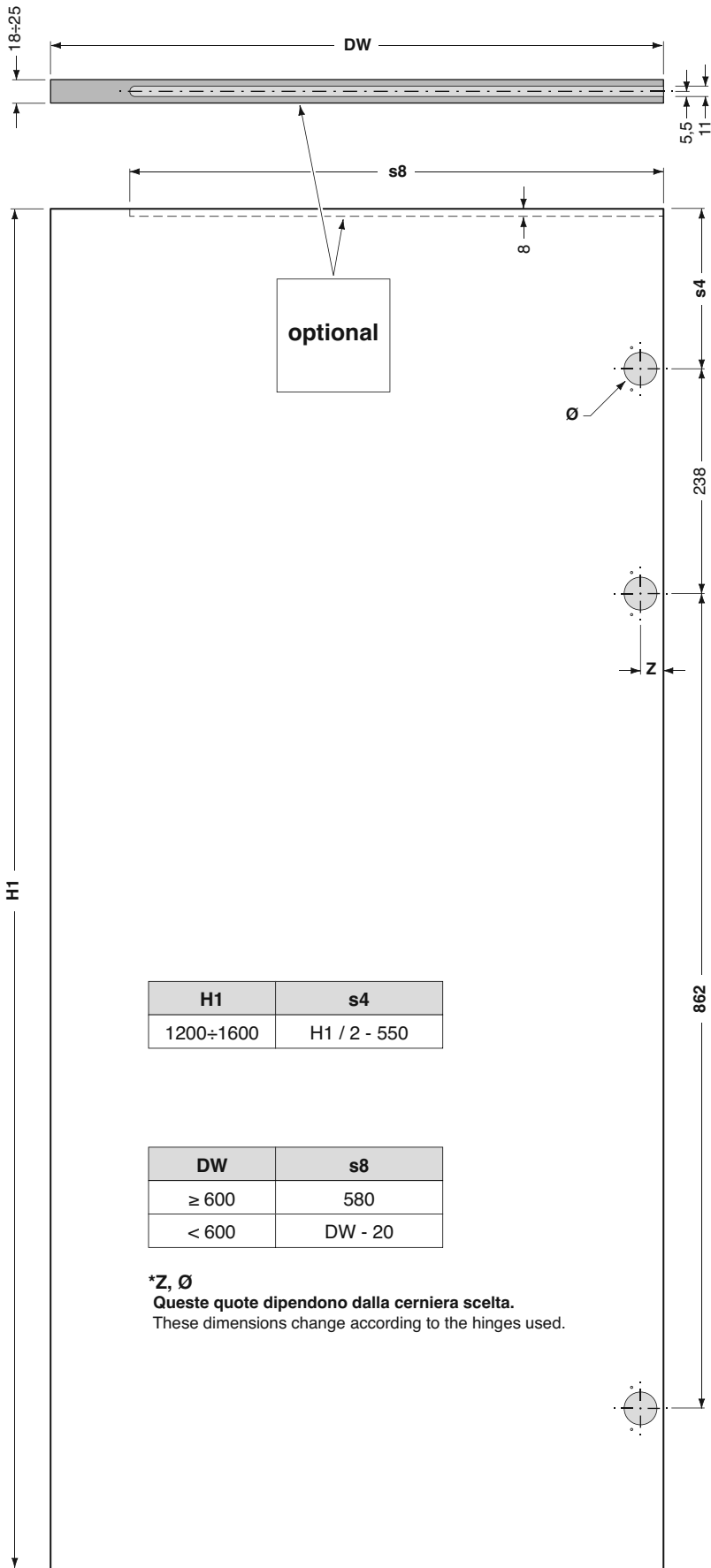
Pannello di copertura destro:
speculare
Cover right panel: mirror-like

Lavorazioni per l’anta sx.

Working for the left door.
Usinage de la porte gauche.
Bearbeitung für Tür links.
Mecanizados para la puerta izquierda.



Anta destra: speculare
Right door: mirror-like



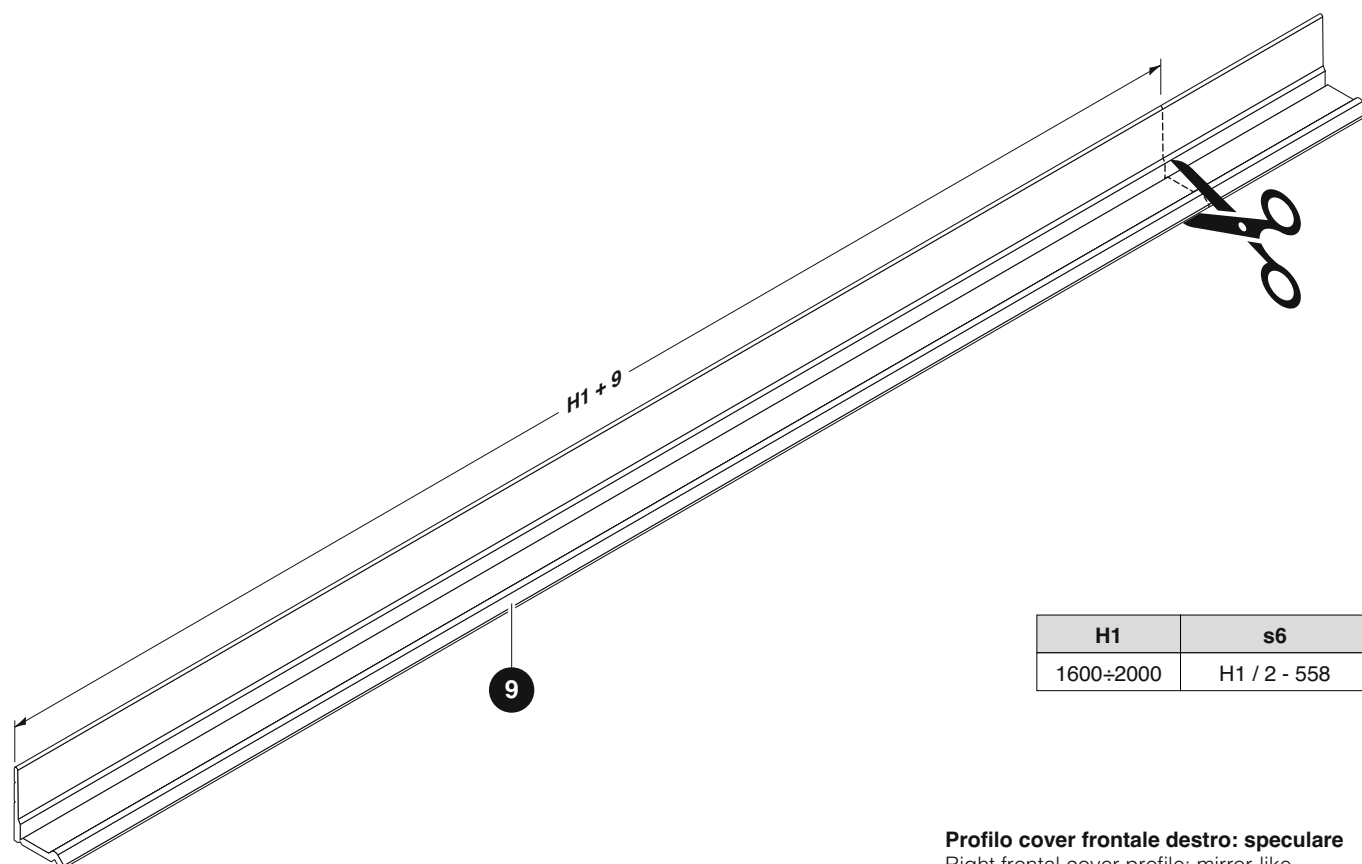
Taglio a misura del profilo cover frontale sx.

Cut on size the front left cover.

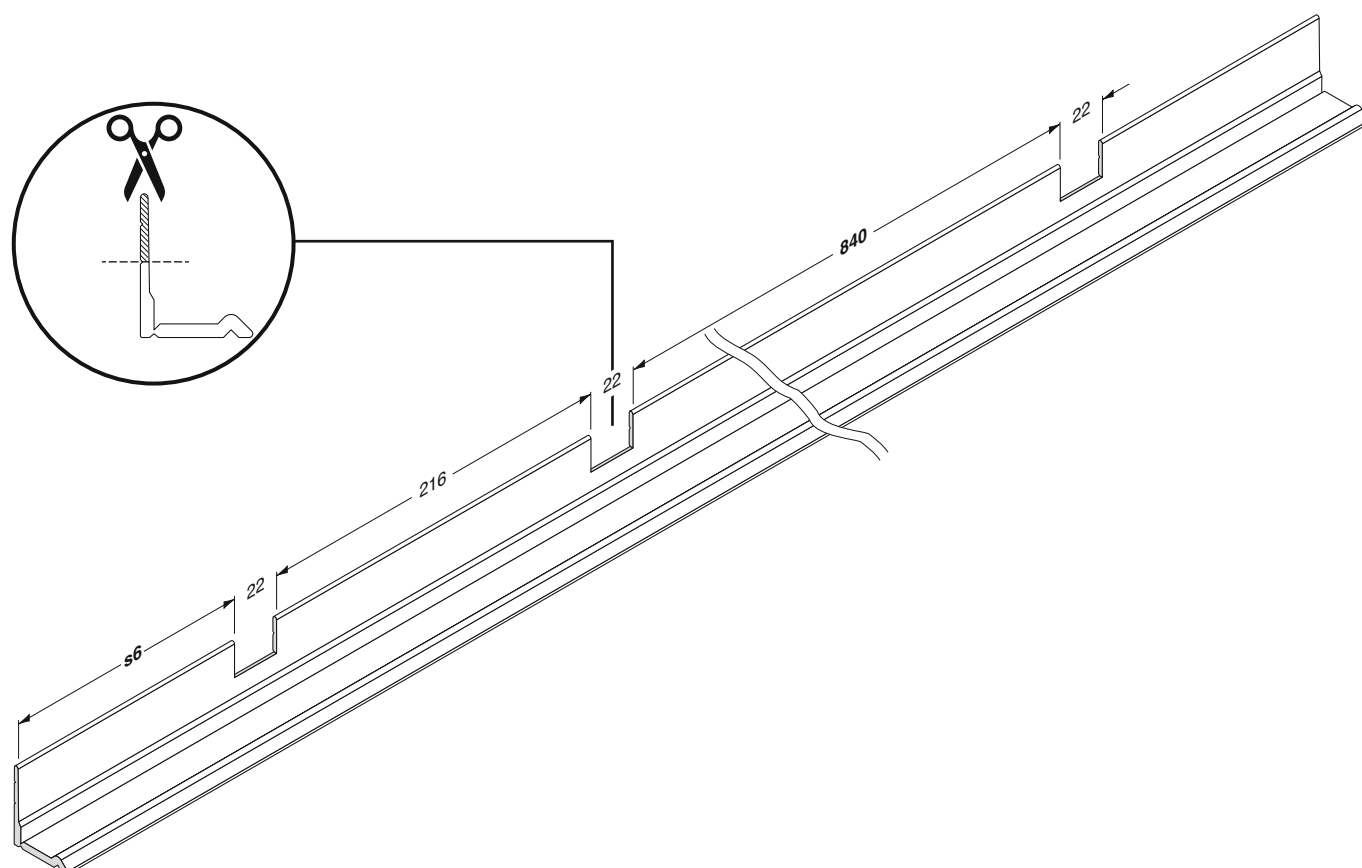
Coupe à dimension du cache frontal gauche.

Linken Frontdichtung ablängen.

Corte a medida del perfil de cobertura frontal izquierdo.



Profilo cover frontale destro: speculare
Right frontal cover profile: mirror-like



Taglio a misura dei binari.

Cut on size of the rails.

Coupe à dimension des profils.

Schienen ablängen.

Corte a medida de los rieles.

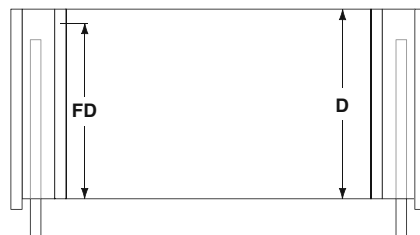
I binari devono essere tagliati sempre dalla parte opposta rispetto ai torniti.

The rails must always be cut from the side opposite the mounting turned components.

Les rails doivent toujours être coupés du côté opposé aux composants tournés de montage.

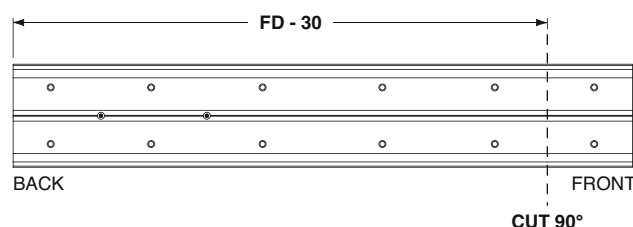
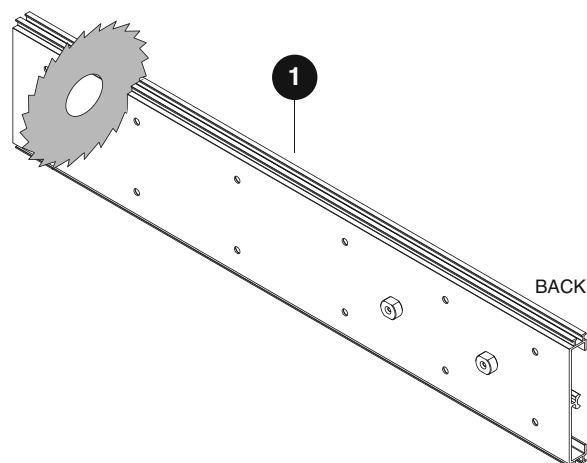
Die Schienen müssen immer auf der den gedrehten Montagekomponenten gegenüberliegenden Seite zugeschnitten werden.

Los carriles deben cortarse siempre por el lado opuesto a los componentes torneados de montaje.



D	FD
≤ 650	D
> 650	650

FRONT



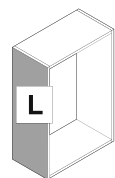
I binari devono essere tagliati sempre nella parte frontale.

Cut only front of the tracks.

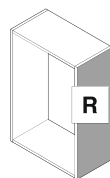
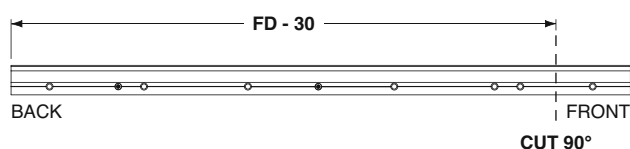
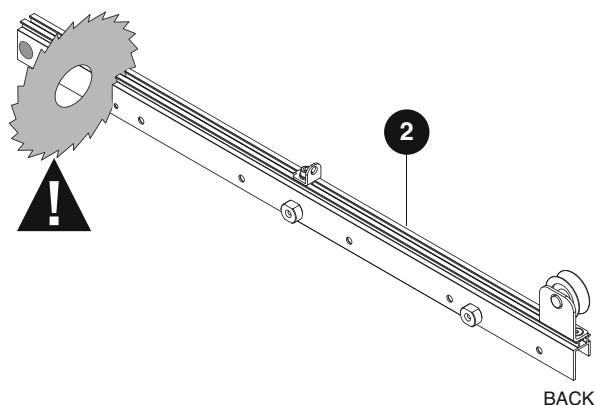
Les profils doivent être coupés depuis la partie avant.

Schienen vorne ablängen.

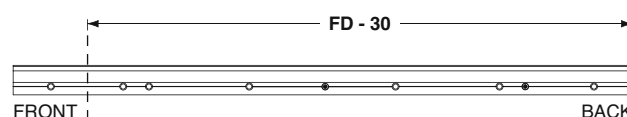
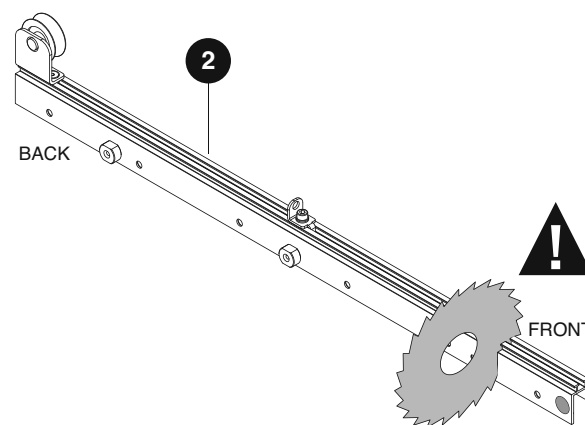
Los rieles deben ser siempre cortados en la parte frontal.



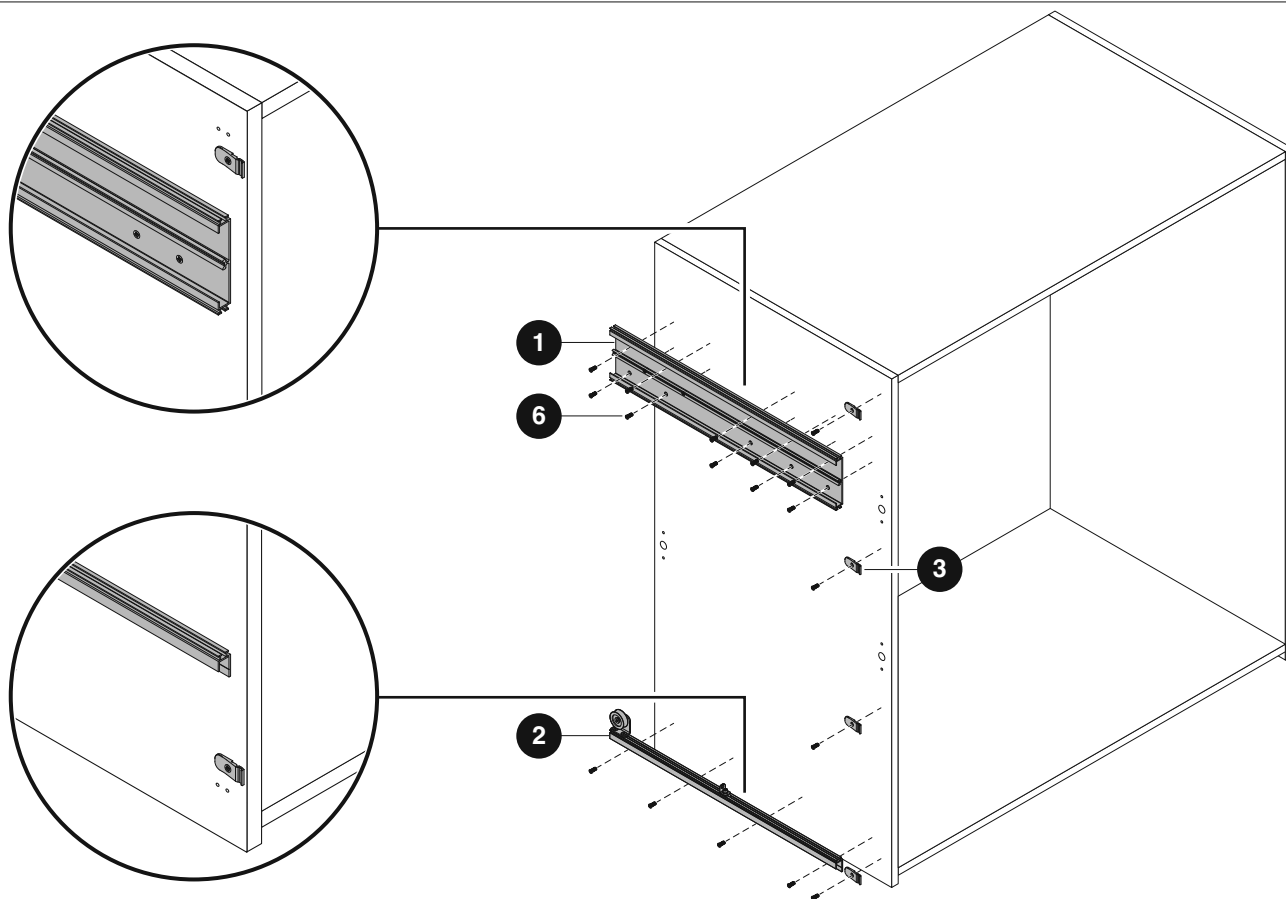
FRONT



BACK

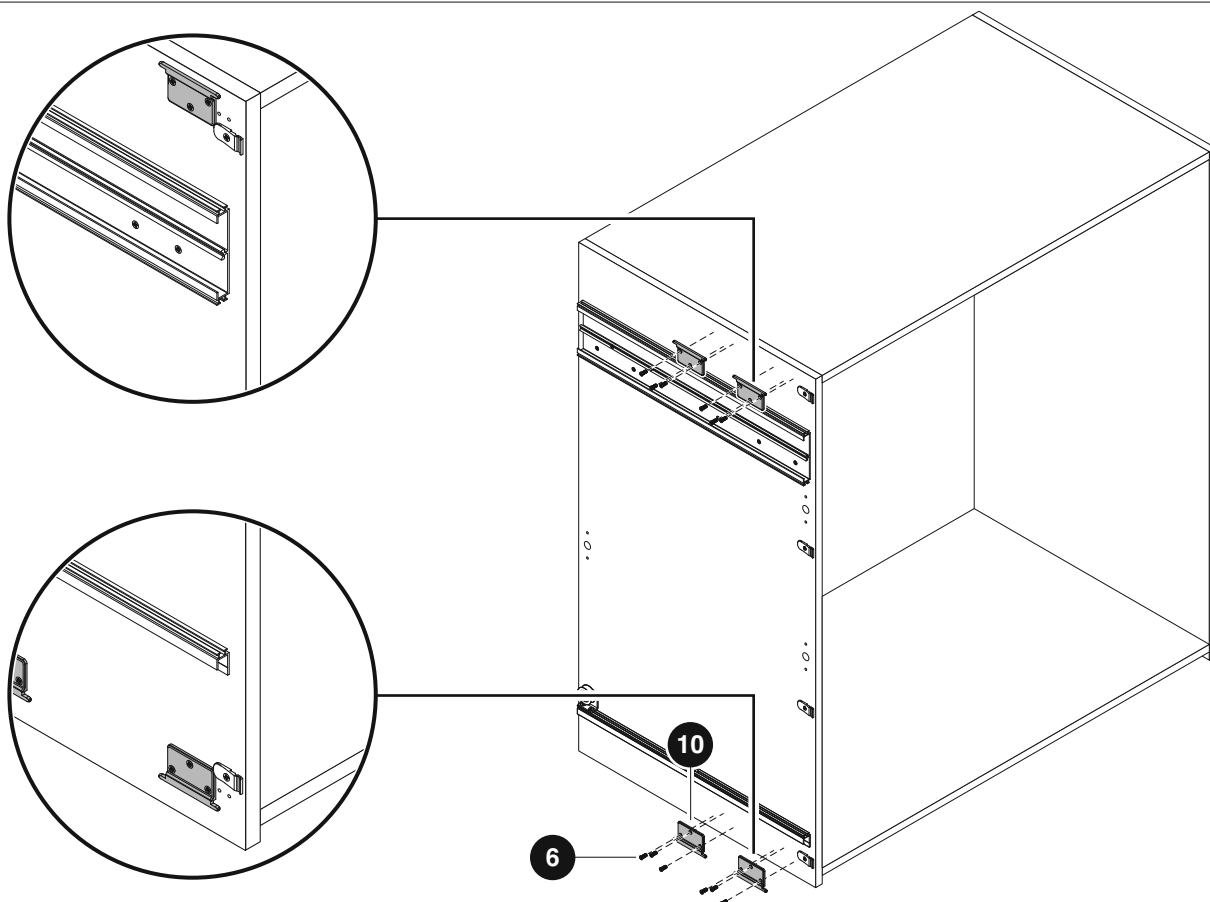


1

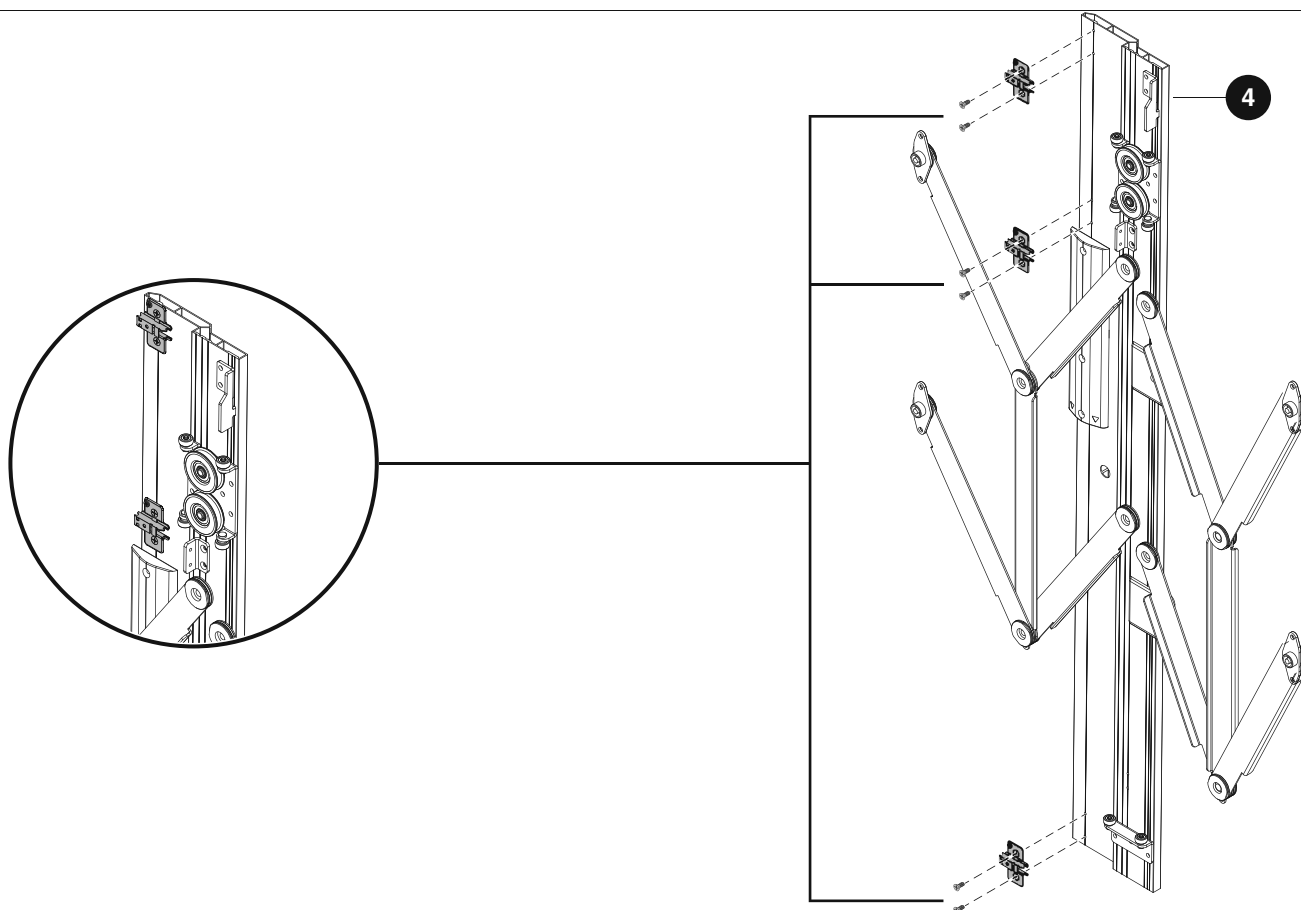


2

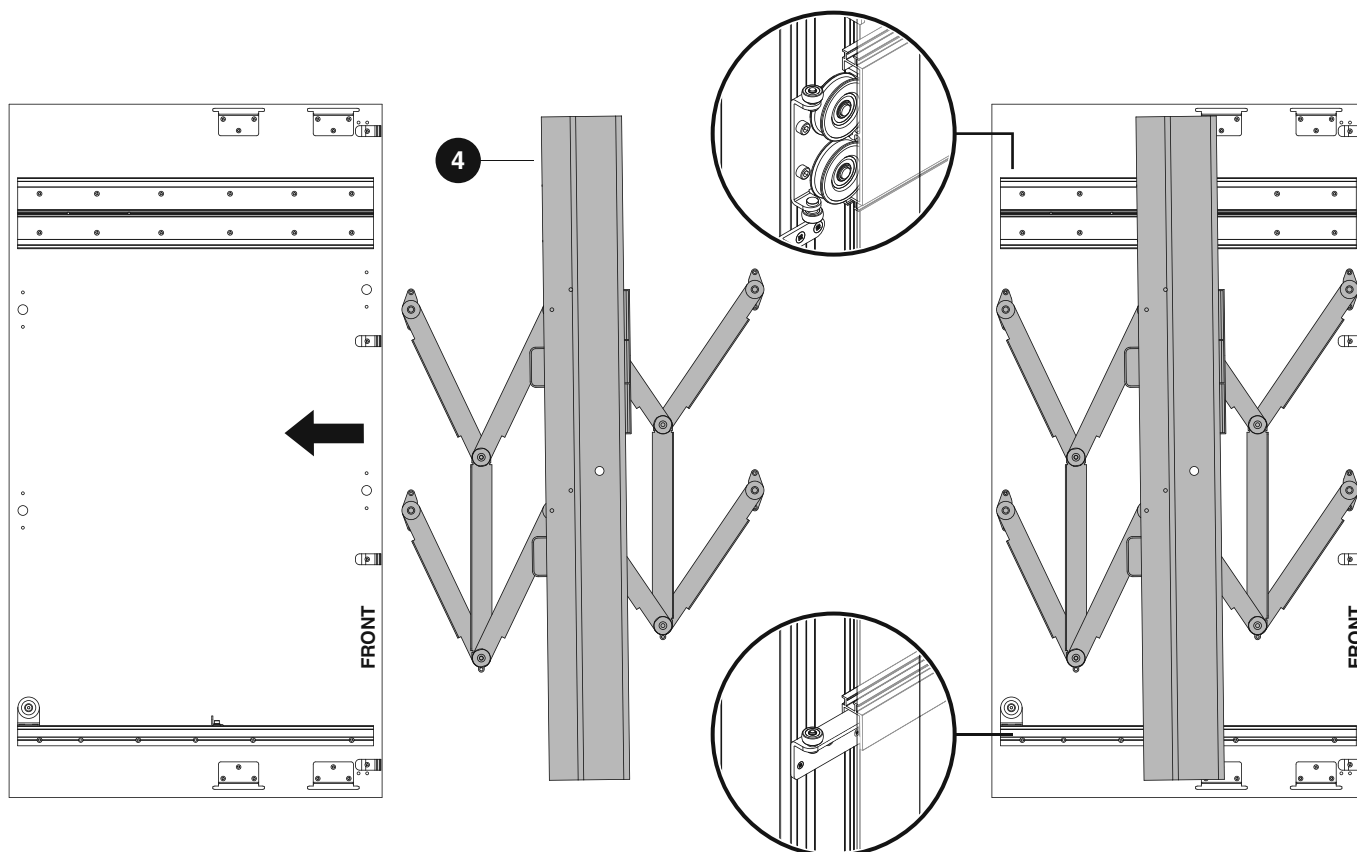
optional



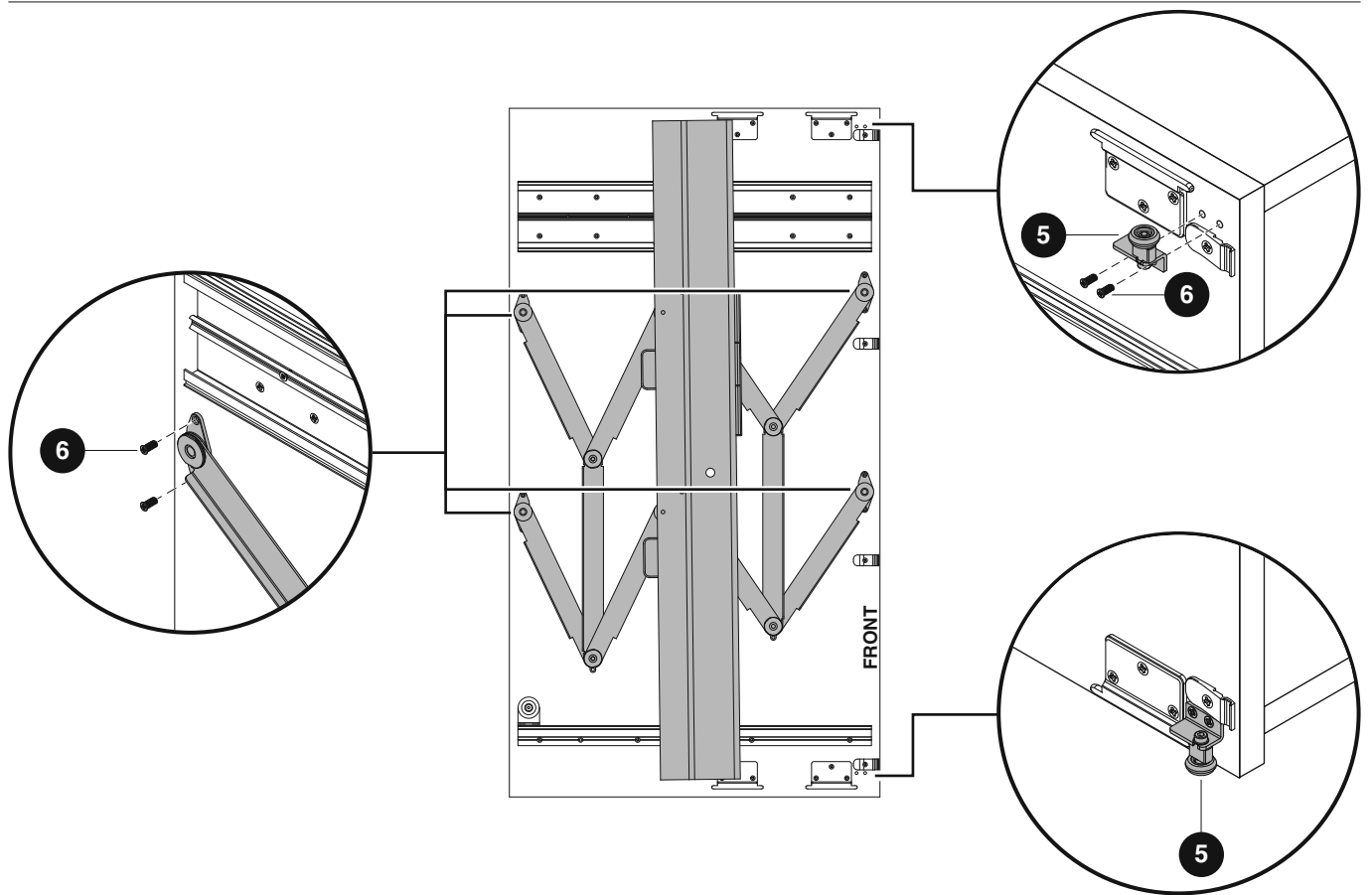
3



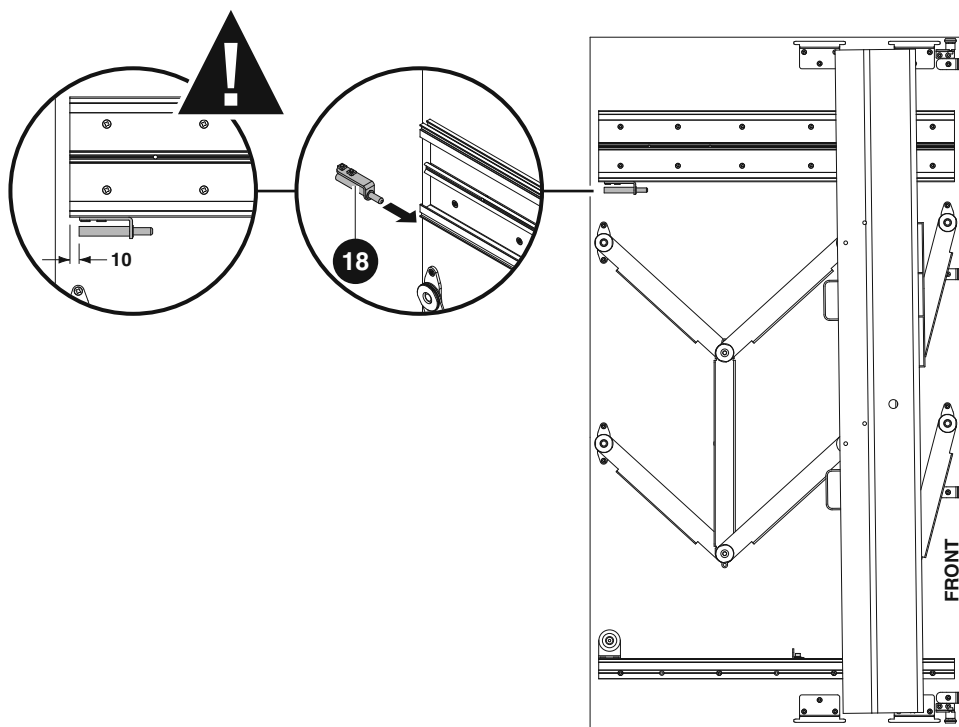
4



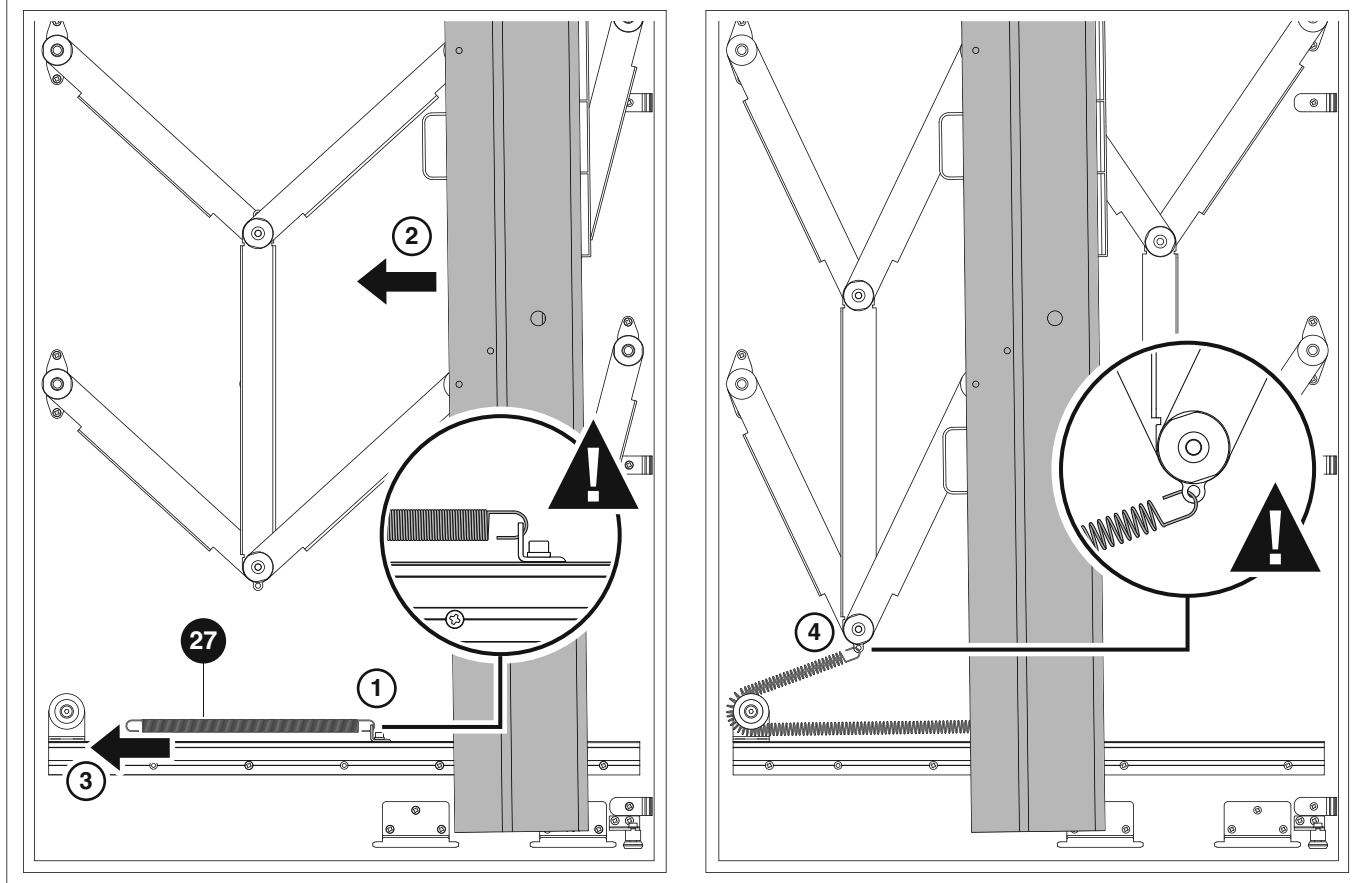
5



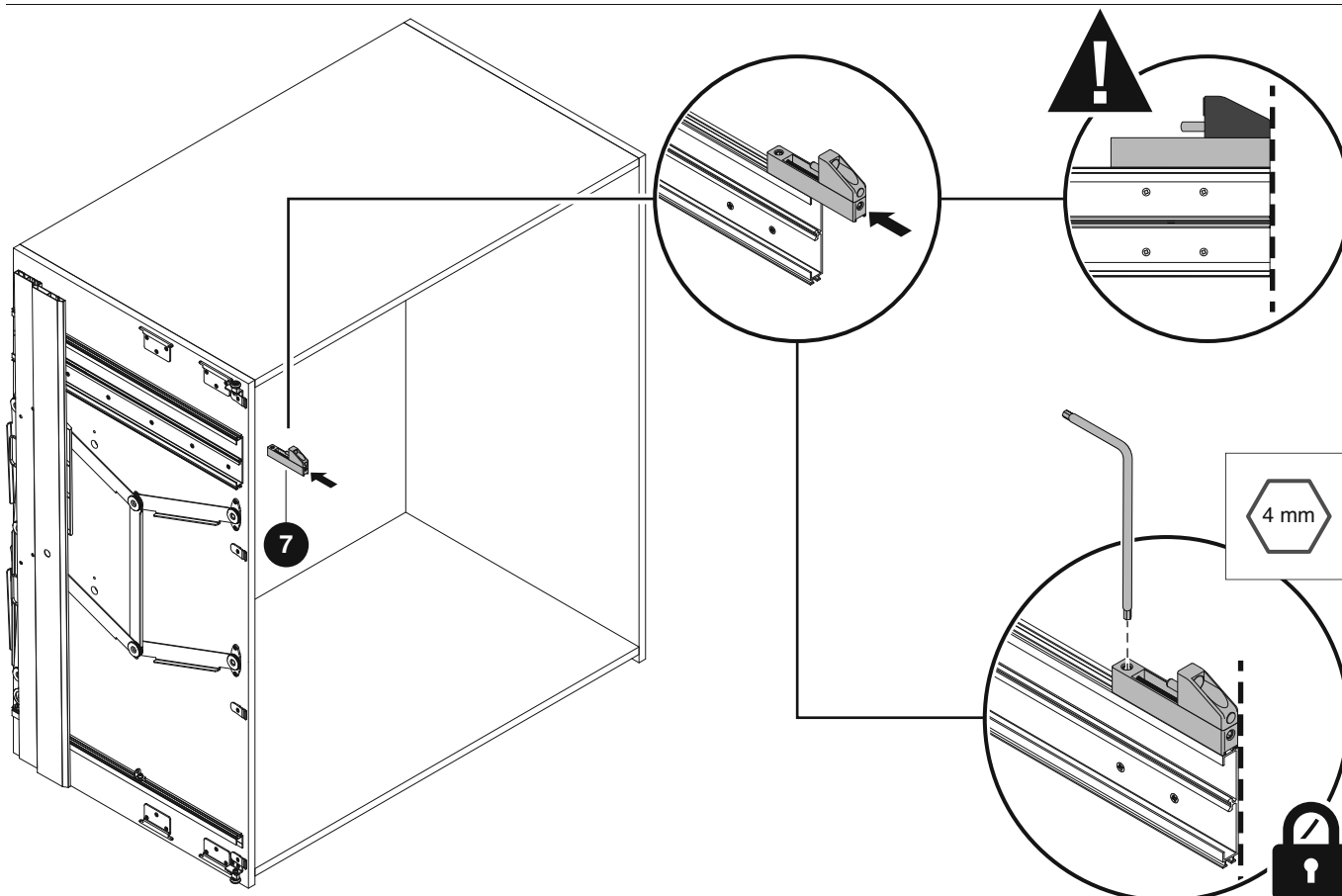
6

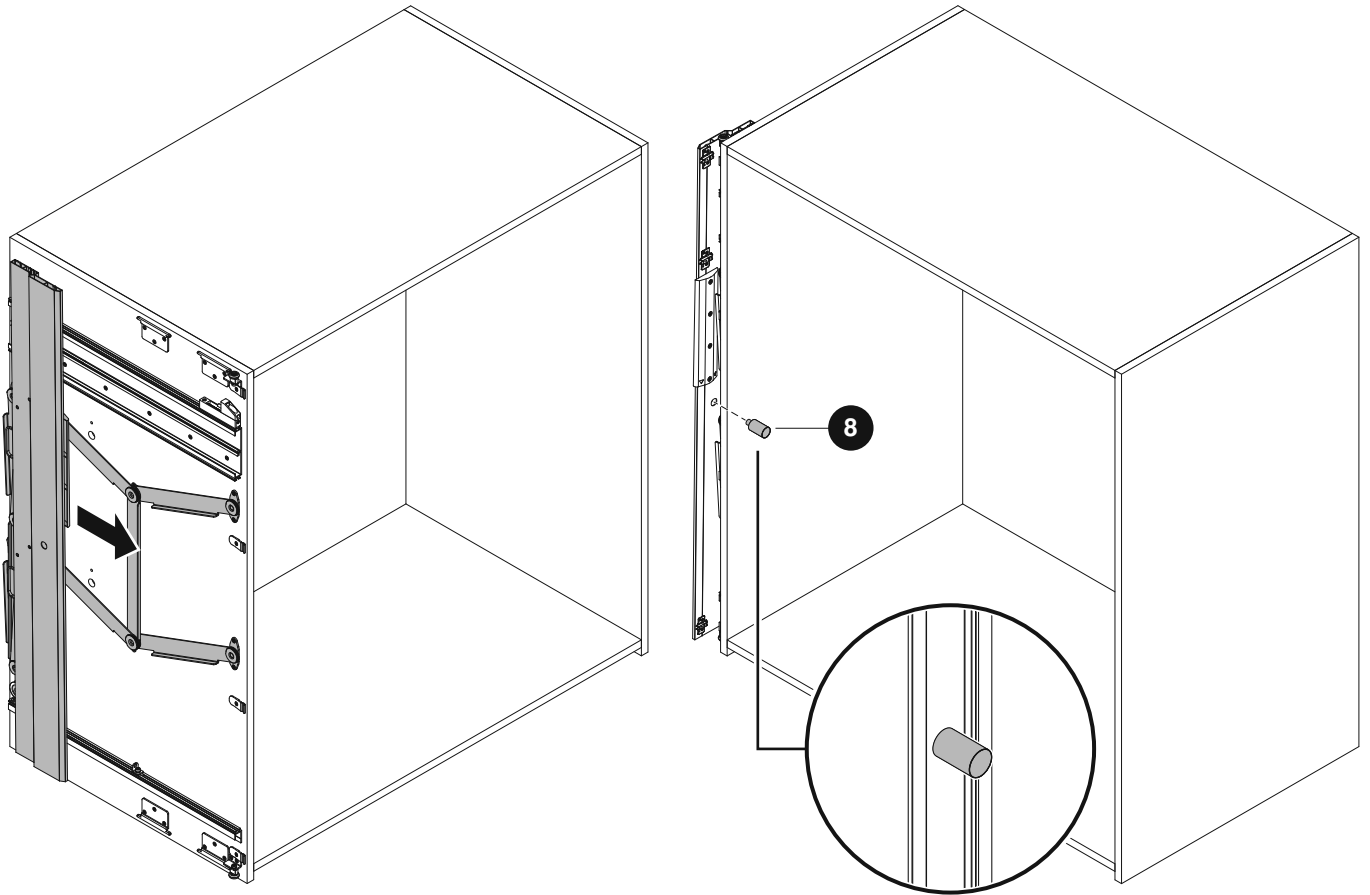


7



8





Montaggio dell'anta.

Door installation.

Montage de la porte.

Türmontage.

Montaje de la puerta.

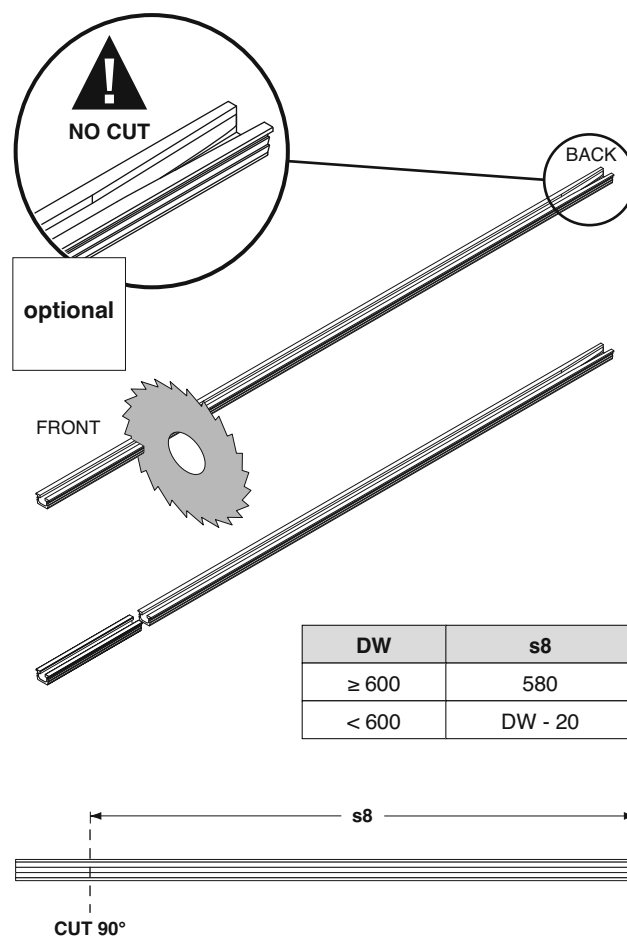
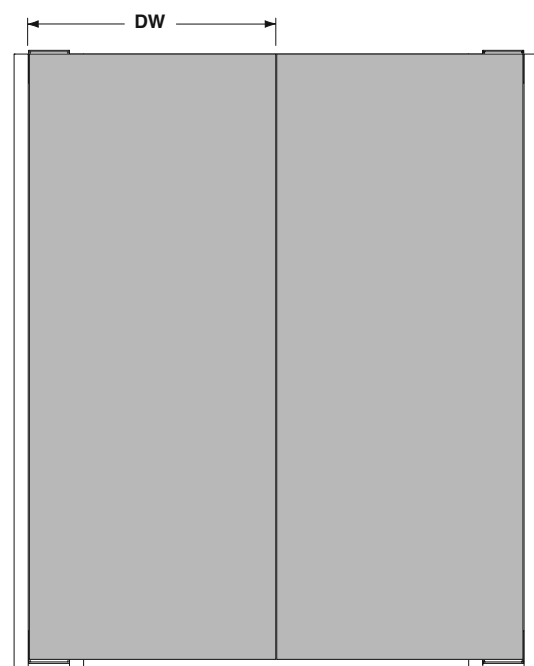
Il profilo guida deve essere tagliato sempre nella parte frontale.

Cut only front of the door track profile.

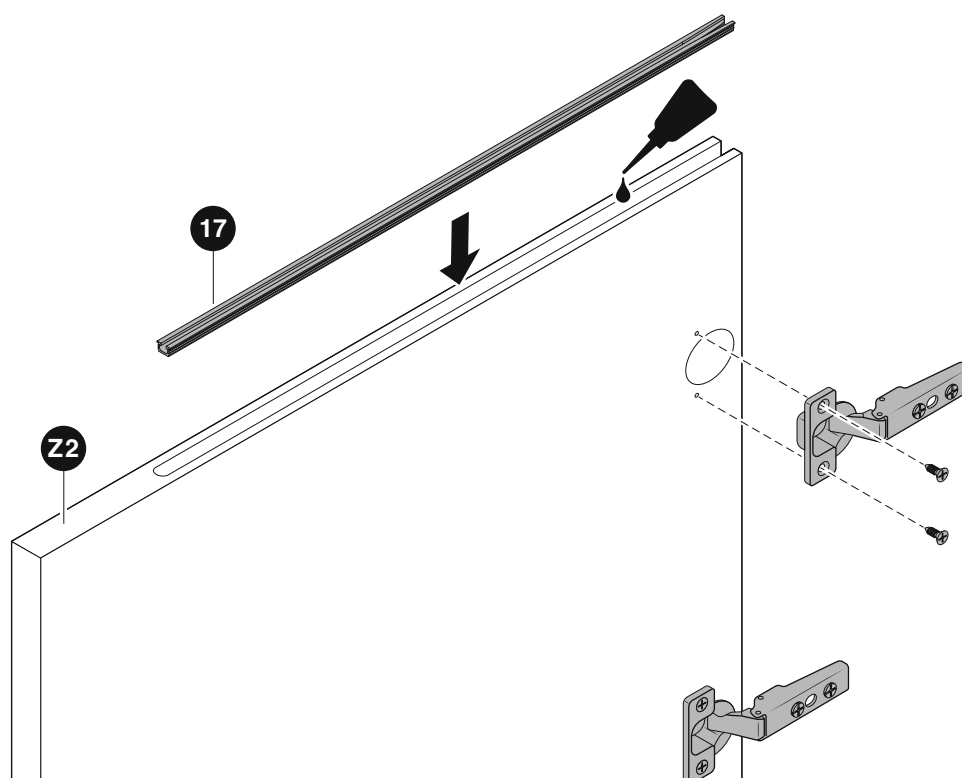
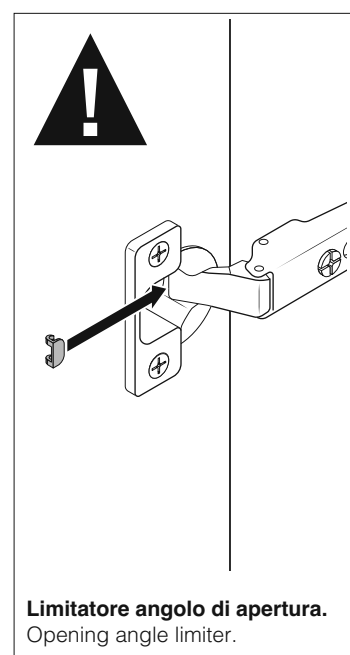
Le profil guide doit être coupé en partie avant.

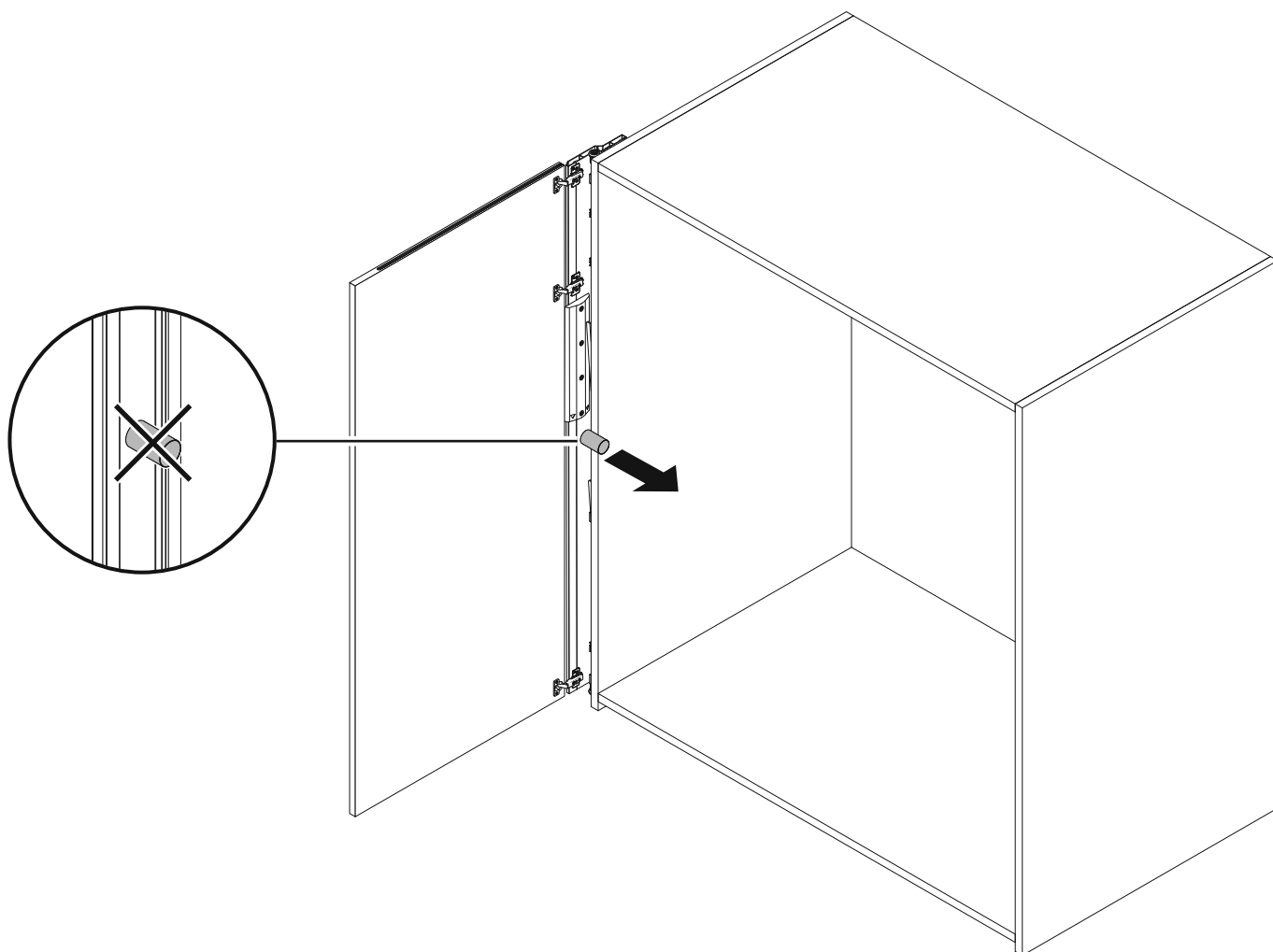
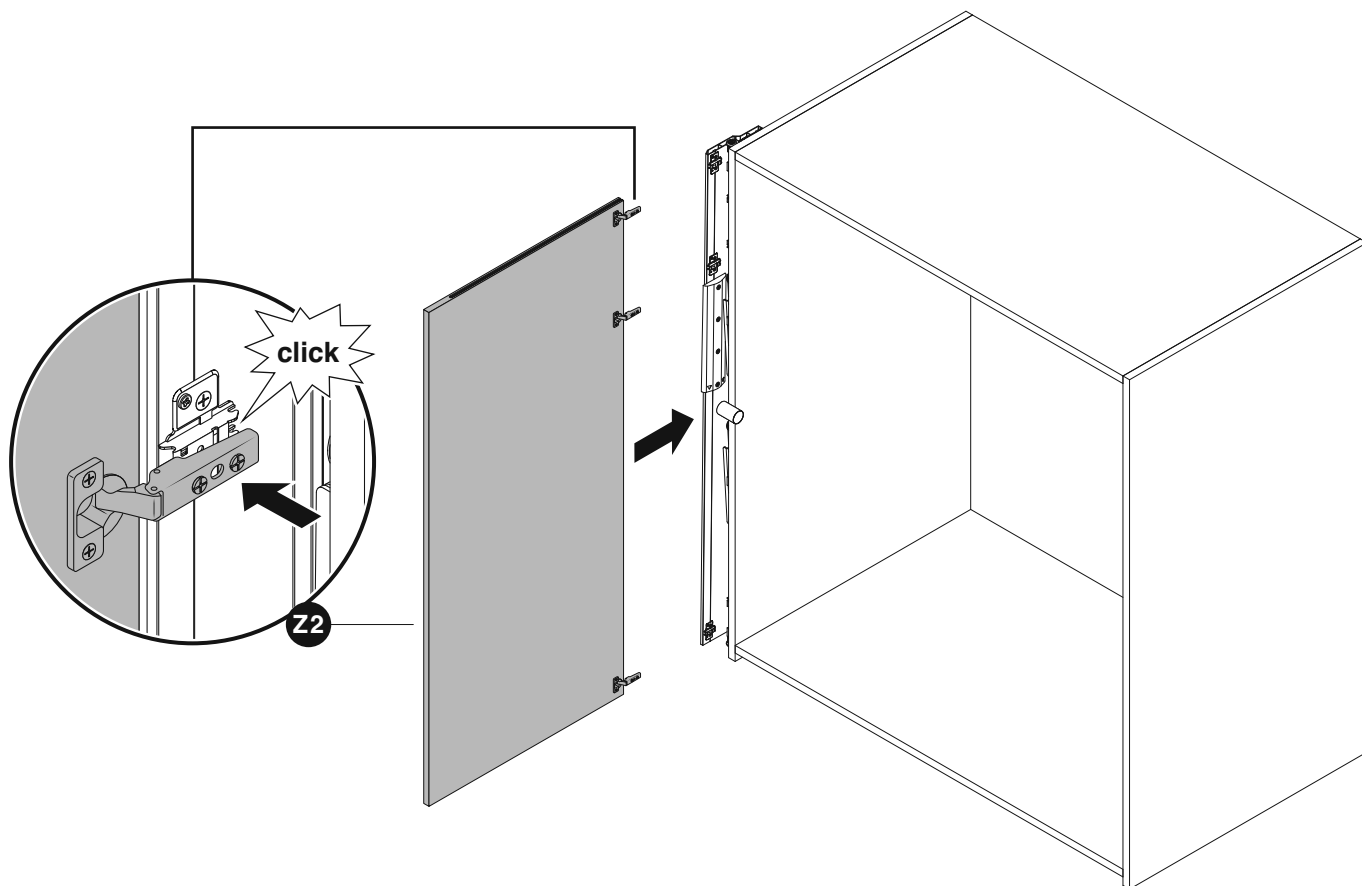
Führungsschiene vorne ablängen.

El perfil guía debe ser siempre cortado en la parte frontal.



DW	s8
≥ 600	580
< 600	DW - 20





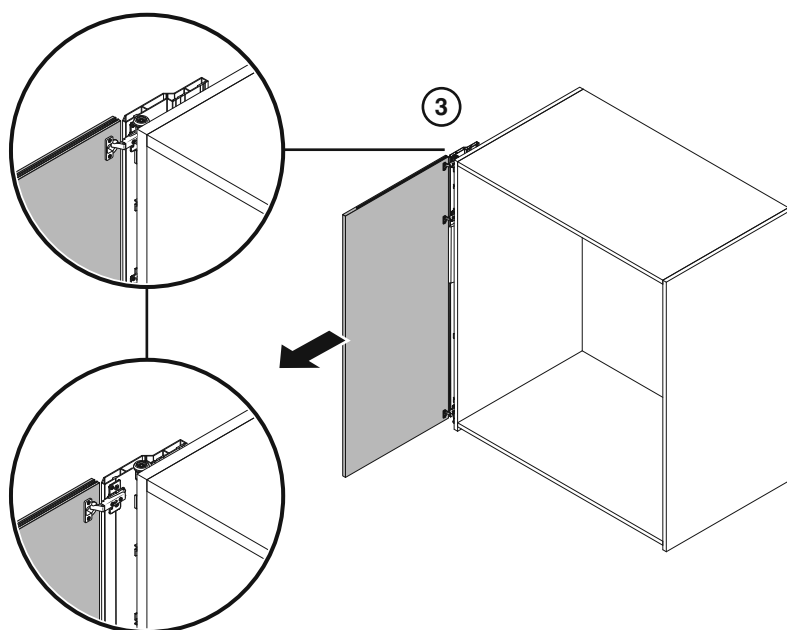
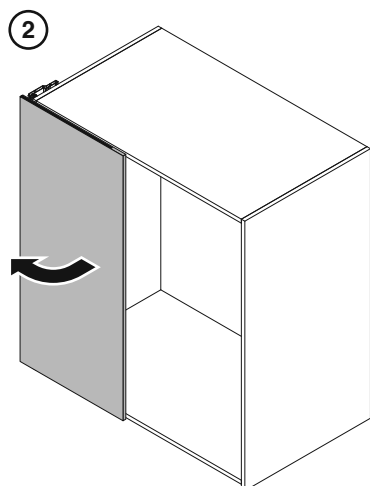
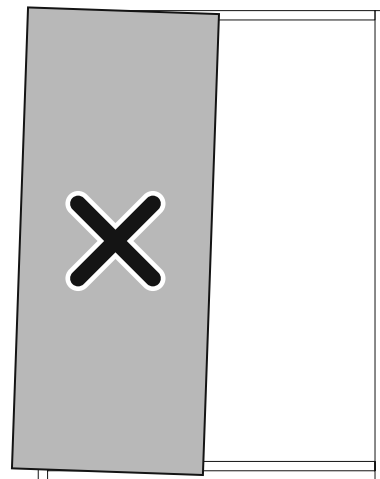
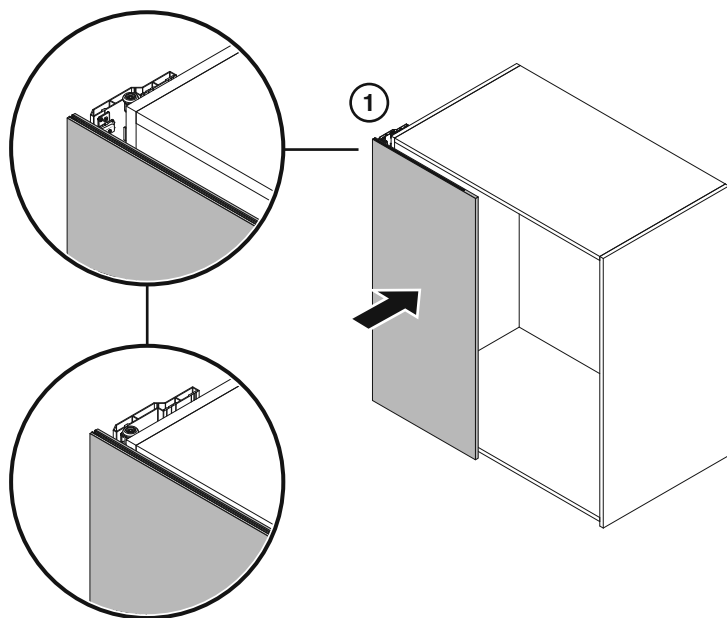
Regolazioni dell'anta.

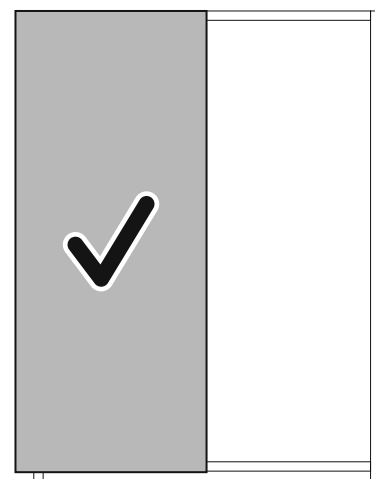
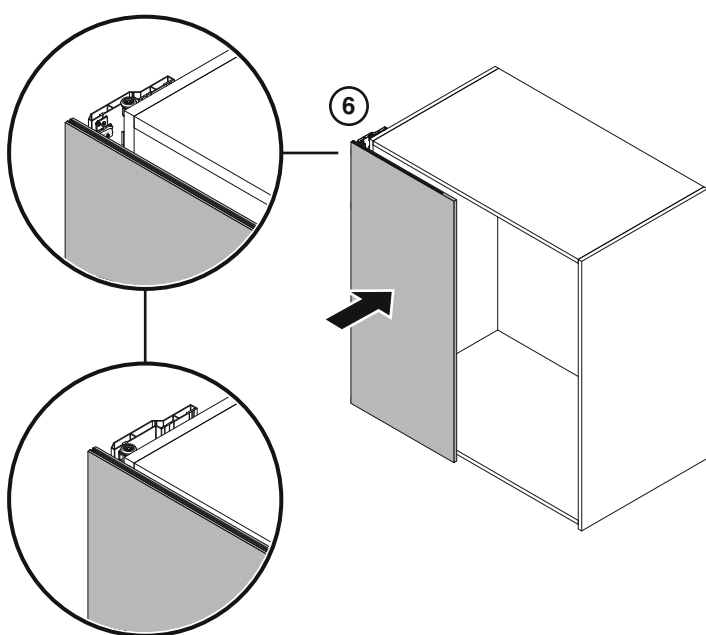
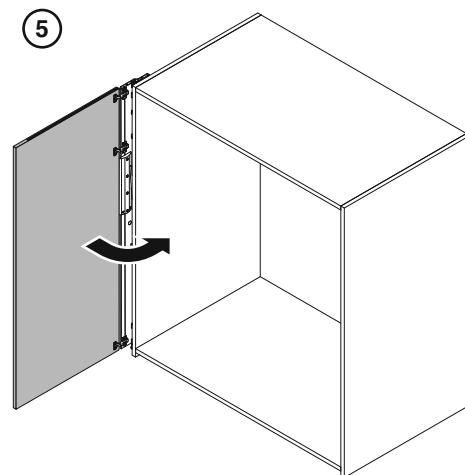
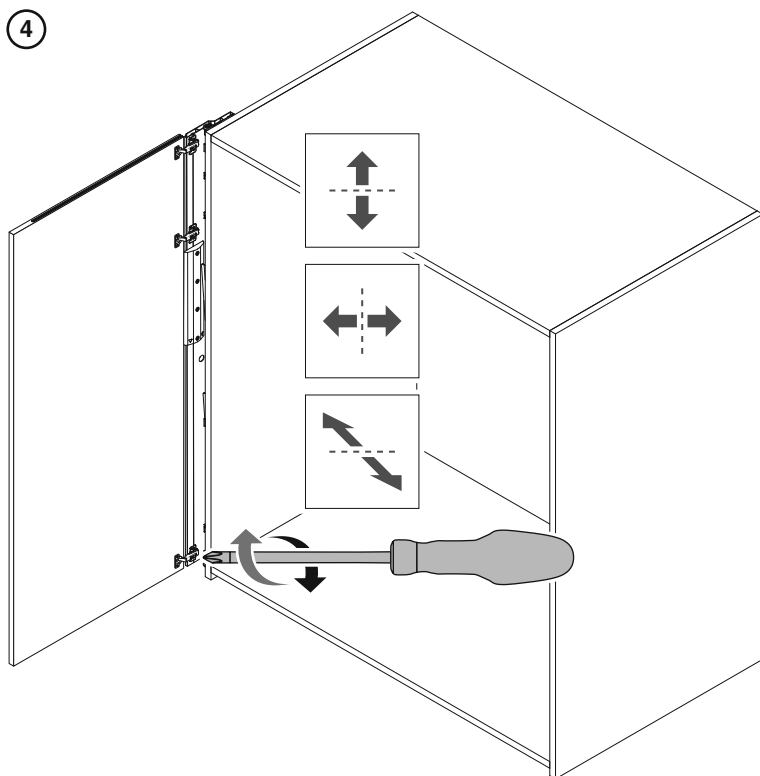
Door adjustment

Réglage de la port.

Tür einstellen.

Ajustes de la puerta.





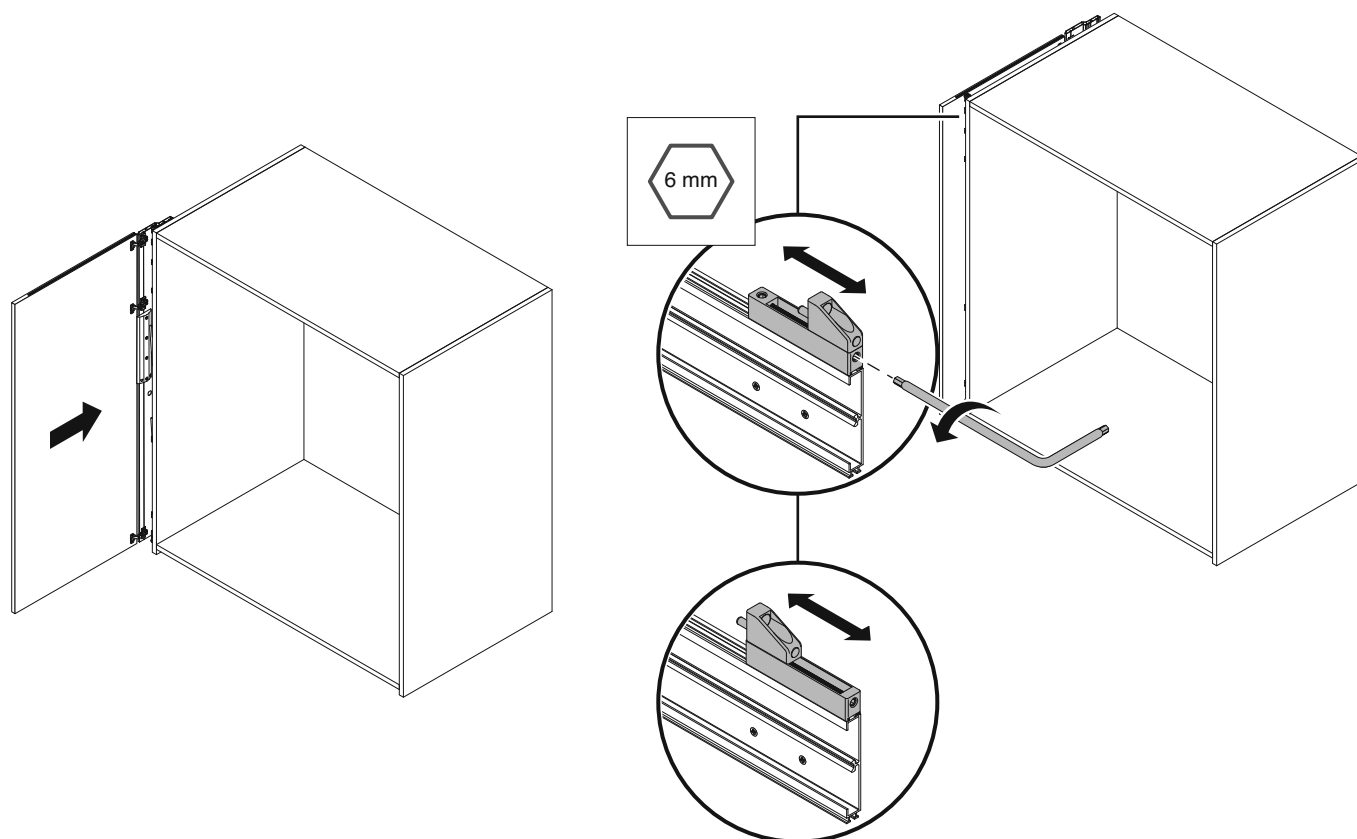
Bloccaggio dello stop finecorsa superiore magnetico anteriore.

Lock of upper magnetic front end-stop.

Blocage du fin de course magnétique.

Befestigung des oberen Magnetanschlags.

Bloqueo del final de carrera magnético delantero.



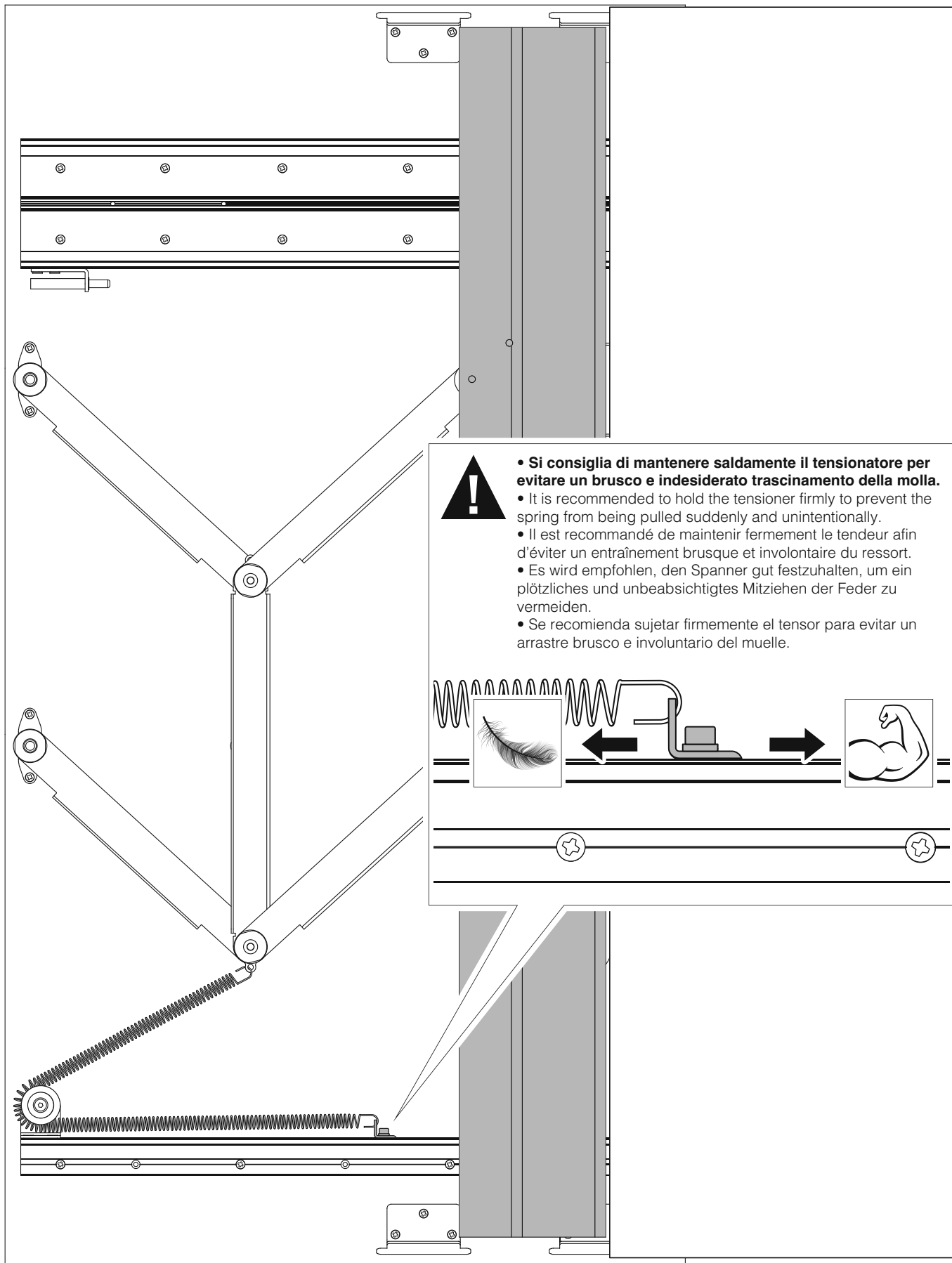
Regolazione del rientro dell'anta.

Door return adjustment.

Réglage du retour de la porte.

Einstellung des Türrücklaufs.

Regulación del retorno de la puerta.



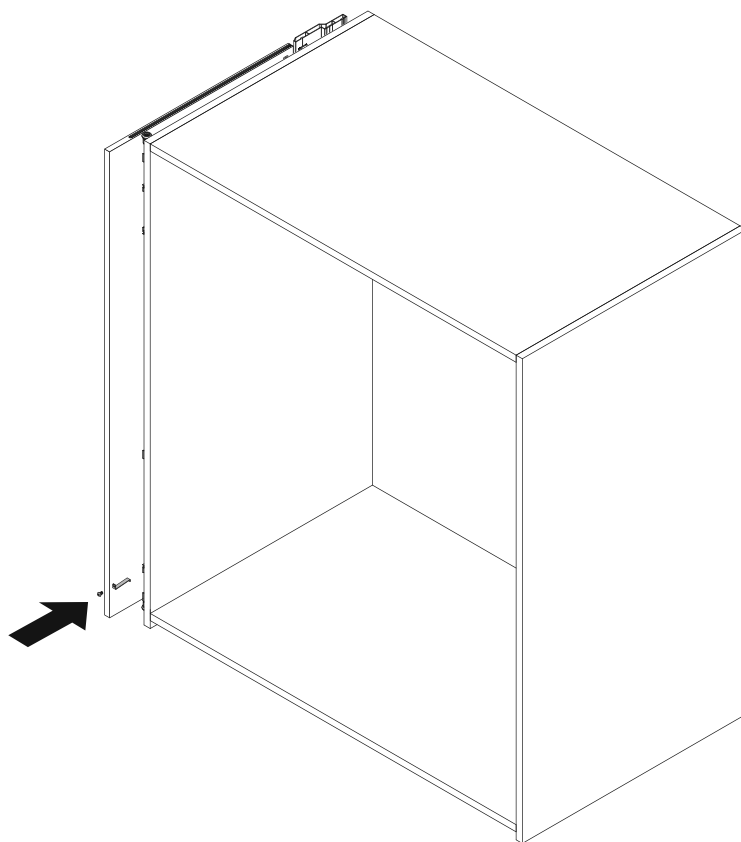
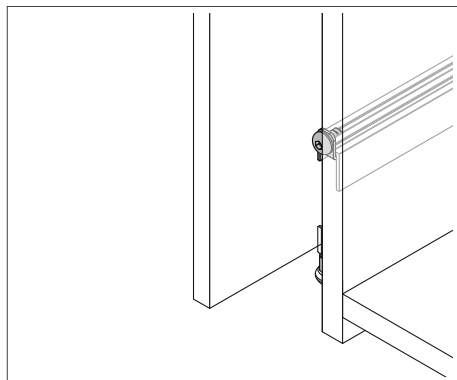
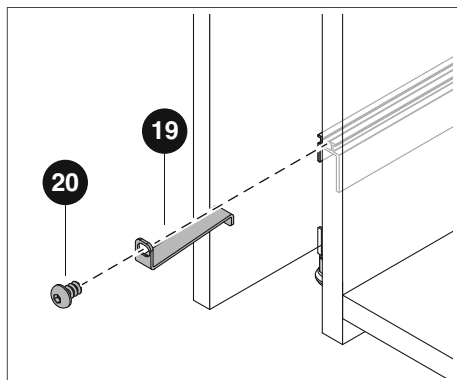
Fissaggio del finecorsa inferiore.

Lower end-stop fastening.

Fixation de la butée inférieure.

Befestigung des unteren Endanschlags.

Fijación del tope inferior.



optional

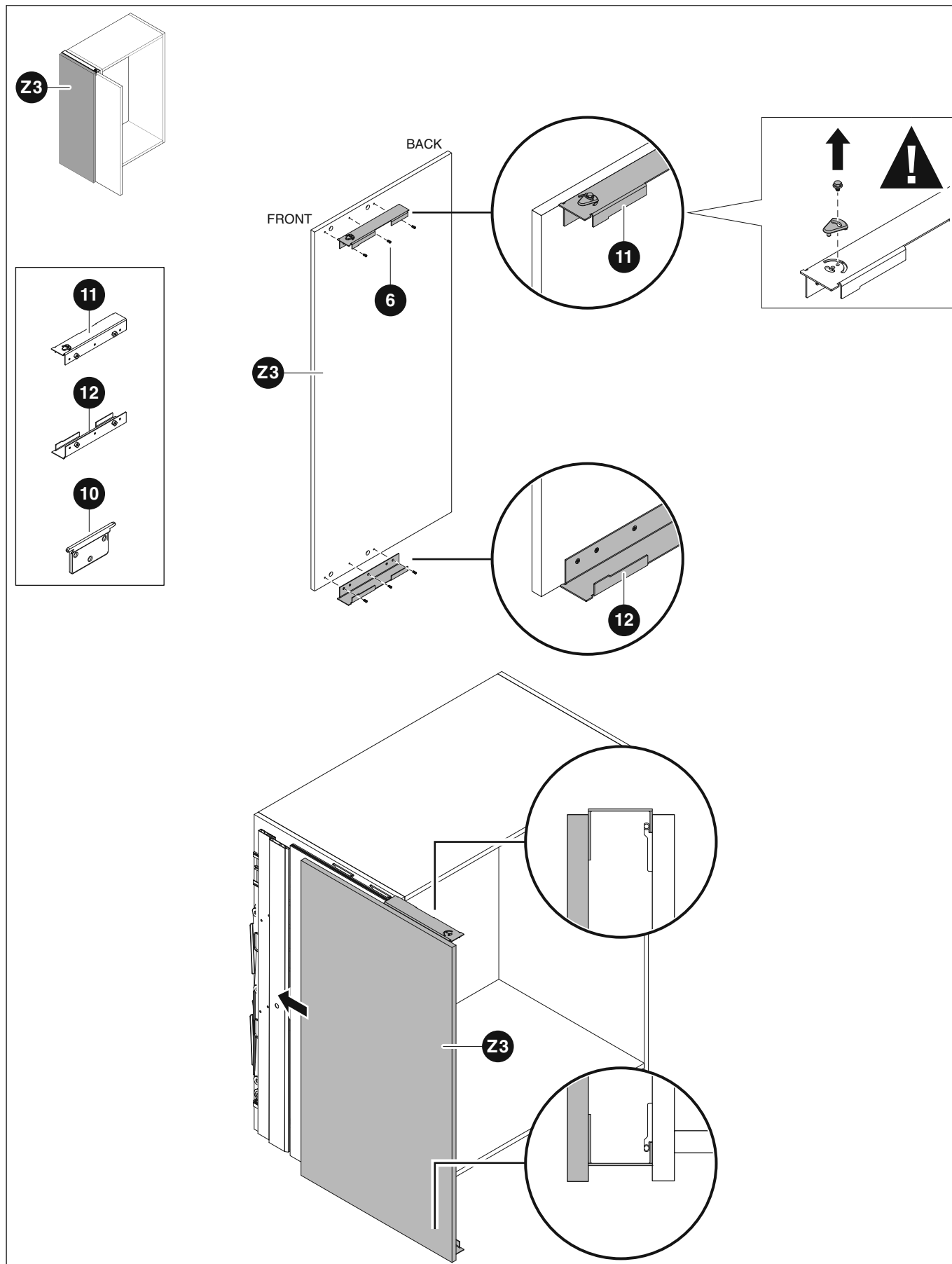
Applicazione staffe di unione.

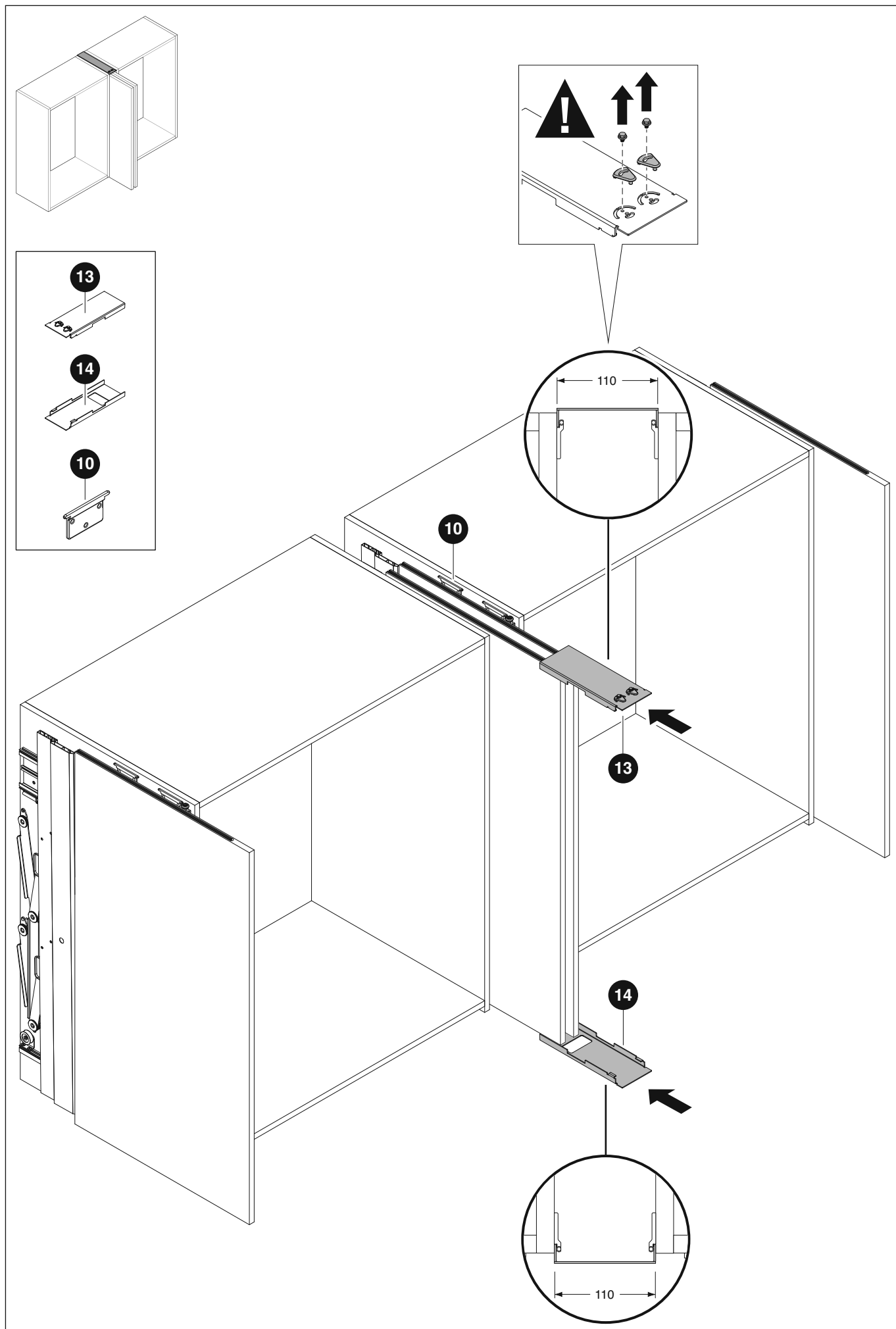
Installation of connecting bracket.

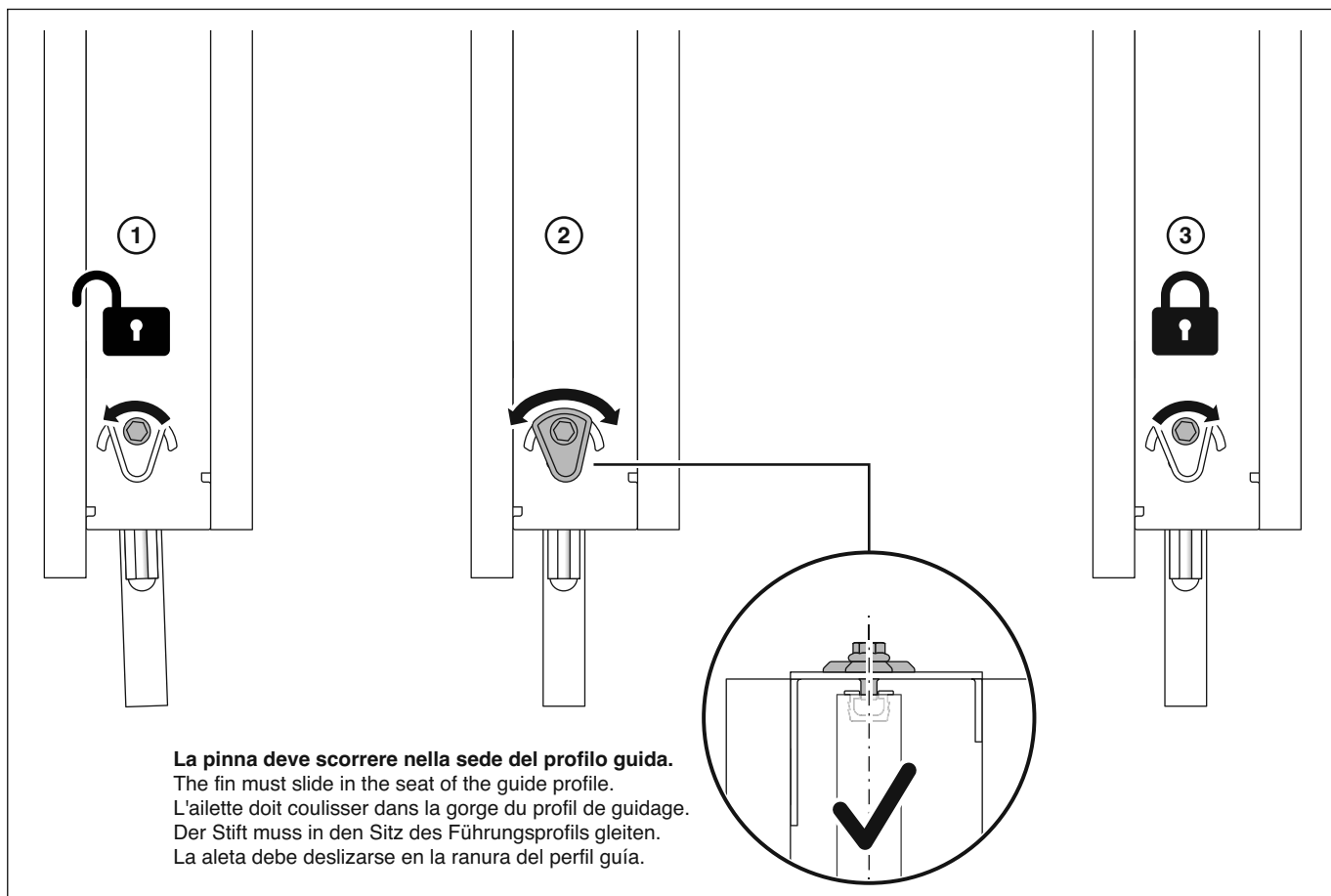
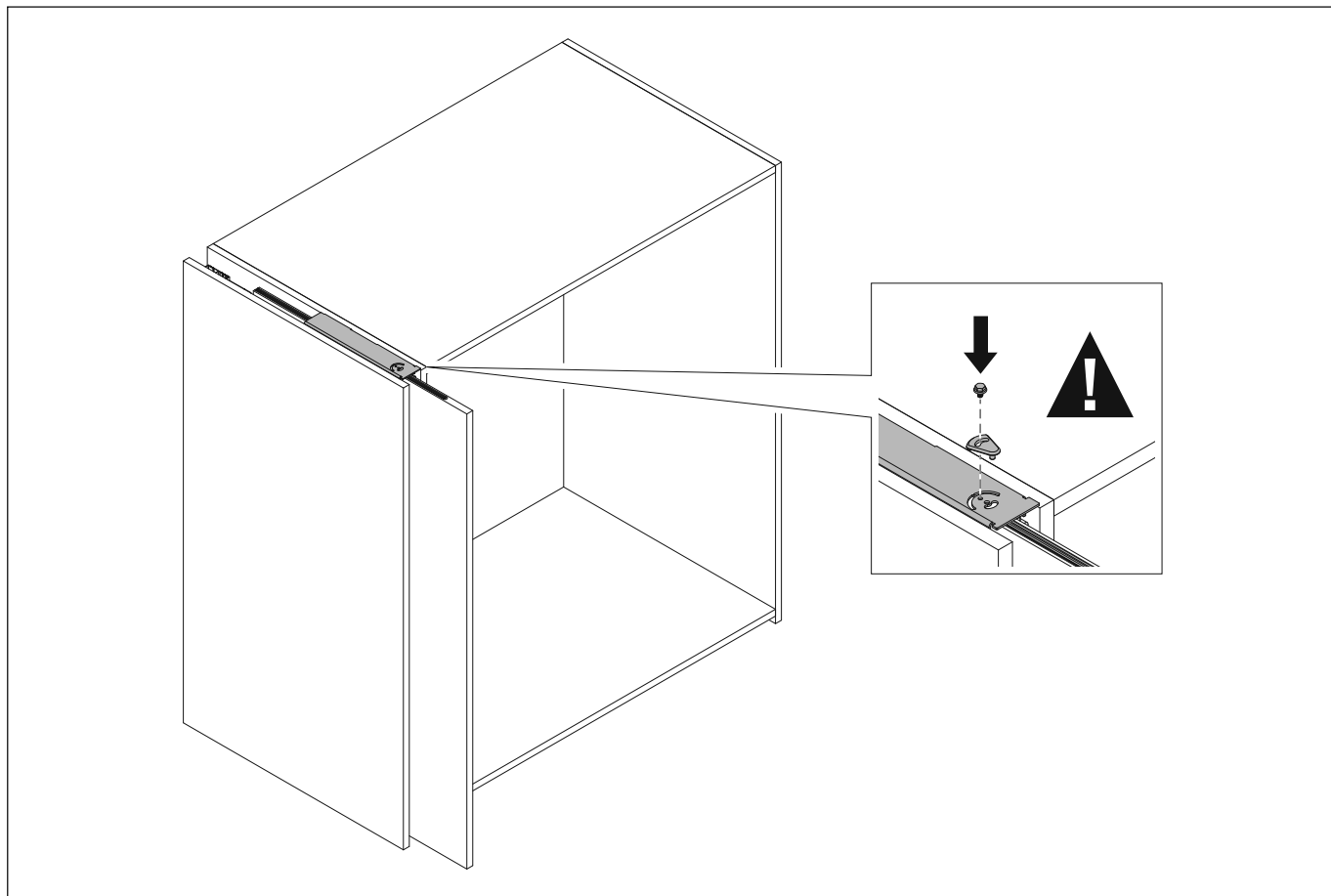
Installation du support de connexion.

Montage der Anschlusswinkel.

Instalación del soporte de conexión.







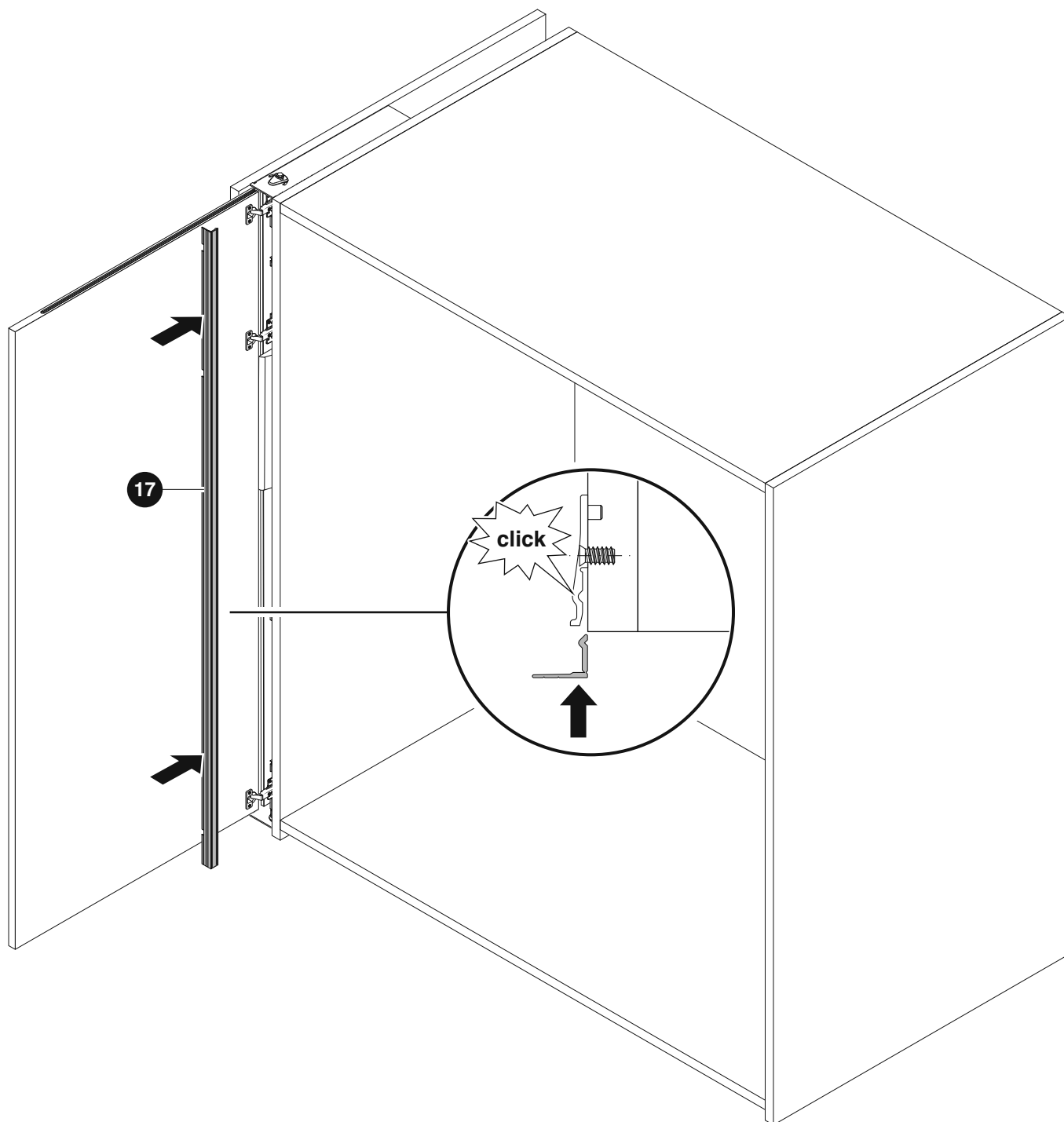
Montaggio del profilo cover frontale.

Mounting of the plastic front cover profile.

Montage du profil de finition.

Montage der Frontdichtung.

Montaje del perfil de cobertura frontal.





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